

Dream

Service Manual



HTC Proprietary

Confidential Treatment Requested

Rev. A04

HTC Corporation

smart mobility			Doc. No.	DOC-00045020	REV.
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Engineering Mobility

REVISION CONTROL TABLE

REV	DATE	CONTENTS	DEPT	REVISED	STAGE
AX01	2008/7/14	First draft	PSE	Aken_Kan	DVT
AX02	2008/8/7	Second draft	PSE	Aken_Kan	DVT
AX03	2008/9/10	Update diagnostic program Update power measurement test Update spare part list	PSE	Aken_Kan	PVT
A01	2008/9/12	A01 version release	PSE	Aken_Kan	PVT
A02	2008/9/19	Add 1.3 product service flowchart	PSE	Aken_Kan	PVT
A03	2008/10/8	Add one gasket in page 41 (LCM assembling procedure). Add one gasket in SPL list page 106.	PSE	Aken_Kan	MP
A04	2008/10/20	Update SPL list	PSE	Aken_Kan	MP



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1. Introduction

- This manual provides the technical information to support the service activities of this product.
- This document contains highly confidential information, so any or all of this document should not be revealed to any third party.
 - Chapter 1: Introduction-This Chapter is about Products features and basic Product function. After reading this chapter, you will know what feature the product has and basic hardware operation. Also you will know how to perform soft-rest and hard-rest in this chapter.
 - Chapter 2: Device Disassembling and Assembling Procedure- After reading this chapter, you will learn how to disassemble and assemble the product. Also, you will know what tools to use and the torque. Please follow the instruction to disassemble the unit to prevent from damaging the unit.
 - Chapter 3: ROM Re-flash Procedure- After reading this chapter, you will learn how to perform
 the ROM image re-flesh by using RUU and SD-Card. Also you can find the steps of
 enter the boot loader mode.
 - Chapter 4: DIAGNOSTIC PROGRAM- After reading this chapter, you will learn
 - How to use the diagnostic program to perform unit function test
 - How to test some functions in Windows Mobile mode (ex. WLAN, Bluetooth, and USB etc...)
 - Chapter 5: Power measurement test- After reading this chapter, you will learn how to use leakage test procedure and Battery test procedure.
 - Chapter 6: Cosmetic Inspection Criteria- After reading this chapter you will learn the appearance quality inspection criteria, ex. Display, bezel, and housing etc...
 - Chapter 7: Generic Troubleshooting- After reading this chapter, you will learn how to do generic trouble-shooting.
 - Chapter 8: Generic Labeling Plan- In this chapter, you will find generic labels for reference, ex.
 Regulation label, and battery label etc...
 - Chapter 9: Generic Spare Part List and Photos- In this chapter, you will find Spar parts reference list and photos for repairing, including unit and Board level.
 - Chapter 10: RF Antenna Specification- Reference Spec for RF test.

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1.1. Product Features

Platform

- Slide-out QWERTY Internet phone
- Android platform

Dimension

117.8 x 55.7 x 17.1 mm

Processor/Chipset

Qualcomm MSM 7201a, 528 MHz

Memory

- Flash: 256 MB
- RAM: 192 MB DDR (include 64MB baseband chip)

LCD Module

- 3.2-inch 320x480 HVGA resolution
- 262K color TFT LCD with LED back light (OS support 65K color)
- Capacitive touch screen

HSUPA/HSDPA/UMTS/EDGE/GPRS/GSM Function

- Internal antenna
- HSDPA/UMTS dual-band (2100, 1700/2100 MHz) and GSM/GPRS/EDGE Quad-band (850/900/1800/1900 MHz)
 - ♦ HSDPA/UMTS
 - √ 2100:1920-1980, 2110-2170 MHz
 - √ AWS band: 1700 (1710- 1755 MHz) and 2100(2110-2155 MHz)
 - ♦ GSM/GPRS/EDGE
 - ✓ 850: 829-849, 869-894MHz
 - √ 900: 880-915, 925-960 MHz
 - √ 1800: 1710-1785, 1805-1880 MHz
 - ✓ 1900: 1850-1910, 1930-1990 MHz
- HSDPA
 - ♦ 3GPP release 5 compliant
 - ♦ UE category 8, up to 7.2 Mbps downlink
- HSUPA
 - ♦ 3GPP release 6 compliant
 - ◆ UE category 5, up to 2 Mbps uplink
- Global roaming
- Auto band switching
- Handover and cell selection between GSM/GPRS/ EDGE and UMTS
- DTM
- SAIC (circuit switch only)
- Equalizer (HSDPA channels only)
- Audio codec: AMR-NB,EFR, FR, HR
- SMS (MO, MT), concatenated SMS (640 characters)
- Support MCC-MNC-UC-ID, as stated in 3GPP TS 25.401 R99, Section 6, for both RIL and radio
- Generic Services:
 - Call holding/waiting/forwarding
 - Call barring
 - ◆ CLI (Calling Line Identity)

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- Display own number
- Network selection
- ♦ Cell broadcast
- ♦ Multi-party conference call
- ♦ Spool icon
- ♦ Phase 2+ unstructured supplementary service data
- ♦ Network Lock
- ♦ USSD
- ◆ CPHS
- EGPRS functionality
 - ♦ EGPRS class B
 - Multi-slot standard class 12
 - ◆ PBCCH
 - Link Adaptation and Incremental Redundancy
- USIM/SIM
 - 1.8/3V of UICC
 - USIM Application at least according to 3GPP TS 31.102
 - ◆ SIM Application Toolkit release 99
 - ♦ EAP-SIM
 - ♦ Over the Air (OTA) programming
 - ♦ FDN
 - ♦ ADN/SDN
 - ♦ Security Pin 1 & 2 control

Standalone GPS

- Internal GPS antenna
- Sensitivity -145 dBm for cold start and -155 dBm for tracking
- Support NMEA 0183 version 3.0 or above
- Dynamically allocate parallel channel GPS receiver
- Acquisition time
 - Hot start: 8 seconds, typical TTFF (open sky & static condition)
 - Warm start: 60 seconds, typical TTFF (open sky & static condition)
 - Cold start: 75 seconds, typical TTFF (open sky & static condition)
- Update rate: once/1sec (default)
- GPS Accuracy
 - ♦ Position: < 15 meters, 95% typical
 - ♦ Velocity: 0.05 meter/sec steady state

AGPS

- Support UE-Based & UE-Assisted AGPS
- OMA SUPL v1.0 compliance (v2.0 if available)
 - ♦ SUPL-RRLP
 - ♦ SUPL-RRC (optional) (TBD)
 - ♦ WAP push initiated SUPL
- Standard 3GPP AGPS compliance
 - ◆ 3GPP TS 44.031 (RRLP 5.12)
 - ♦ 3GPP TS 25.305 (GSM & UMTS)
- Performance requirement
 - ♦ TTFF (95% successful rate): < 20 seconds
 - ♦ 2D Location Error (95% successful rate): < 100 m
 - Sensitivity requirement

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Liquid Indicator Lanyard / Strap Hole

Accessories

- Quick Start Guide [Inbox]
- CD (User manual & Sync. software) [Inbox]
- Screen Protector [Inbox]
- Travel Charger [Inbox]
- Pouch (Carrying Case) [Inbox]
- USB Sync Cable (mini-USB/USB) [Inbox]
- Battery with battery cover [Inbox]
- Wired Stereo Headset [Inbox]
- Mono Bluetooth Headset, BH M200
- Stereo Bluetooth Headset, BH S100
- Bluetooth Keyboard
- Car Charger
- Car Holder

Compatibility Test

Below 3rd party accessories are required to do the compatibility test for all models.

- Mono Bluetooth Headset, BH M100
- Handsfree Carkit: Parrot CK3400LS, Parrot MK6100, Parrot Minikit, Audi, BMW & Mercedes in car solutions
- Bluetooth Conference: Parrot Conference
- Bluetooth Speaker: Parrot Boombox
- SanDisk memory cards (including SDHC format)

Android Applications

Applications under OHD distribution model

- Home Screen, Application Launcher, Lock Screen, and Track View for notification, Settings
- Dialer
- Browser
- Camera
- Pictures
- Music
- Media Player (and streaming media supported)
- SMS/MMS
- IM (MSN(*)/Yahoo IM) (TBD)
- Contacts
- Calendar
- Alarm Clock
- Calculator
- Voice Dialer
- SIM Toolkit

Applications under GMS licensing model

- Search
- Maps
- Street View
- YouTube
- Gmail
- IM (GTalk, AIM) (*)
- Synchronization (Contacts, Calendar, Gmail)
- Market (*)
- Modules, Codec under OHD distribution model
- Bluetooth profiles

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- ◆ GAP, RFCOMM, HFP, HSP
- Audio Codec
 - ♦ MP3, MIDI, AAC-LC, AAC+, AMR-NB, AMR-WB, SBC
- Video Codec
 - ♦ MPEG4 SP, H.263, H.264
- Image File Format
 - PNG, JPG
- OMA DRM 1.0 (Forward Lock only)
- Multiple APN

Enhancements

Android Application Enhancements

- Smart Dialer (TBD)
- Input Method, support Traditional and Simple Chinese handwriting recognition (TBD)
- Camera
 - Multiple modes support Camera, Photo ID, Camcorder(TBD)

HTC Value-Added Applications [Generic]

- POP3/IMAP4 Mail Client
- WAP Browser (TBD)
- J2ME Support
 - ◆ JAM
 - ♦ JSR 75 PIM access & FC
 - ♦ JSR 118
 - ♦ JSR 120 Wireless Messaging API
 - ♦ JSR 135 Mobile Media API
 - ♦ JSR 139
 - ♦ JSR 185 JTWI

Customer Specific Applications

Regulatory

USB Certification

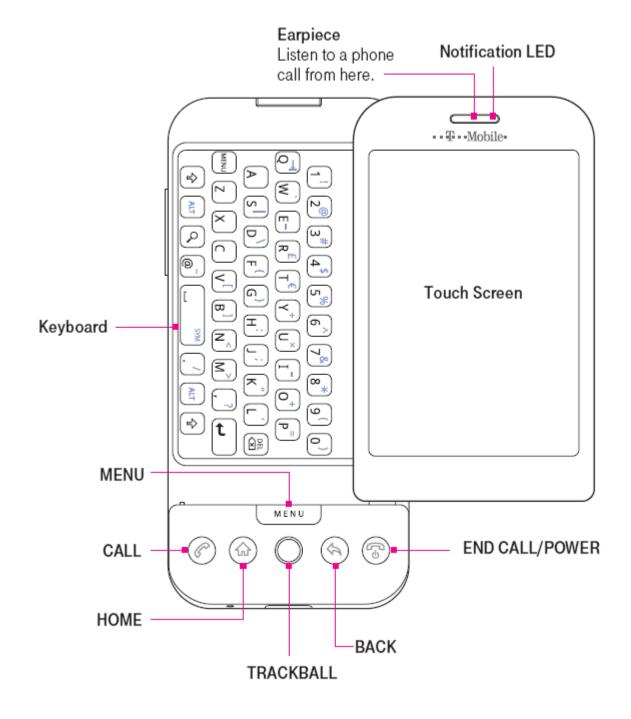
- BQB Certification
- Wi-Fi Certification
- CB Certificate/report [International]
 GCF Certification [European Union]
- R&TTE: EMC / EMI, Safety SAR [European Union]
- FCC approval

Note: (*) Not ready, dependent on Google.

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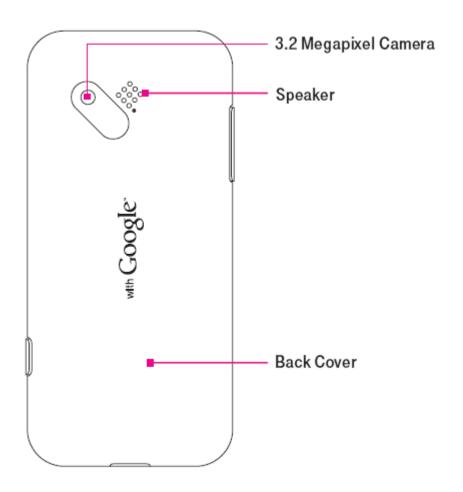
1.2. Product overview

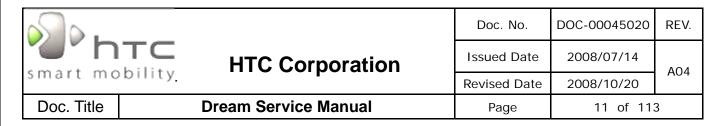
Front panel



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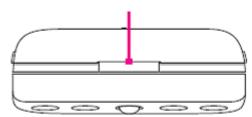
Back panel



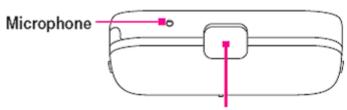


Top panel



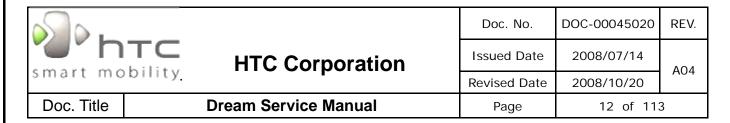


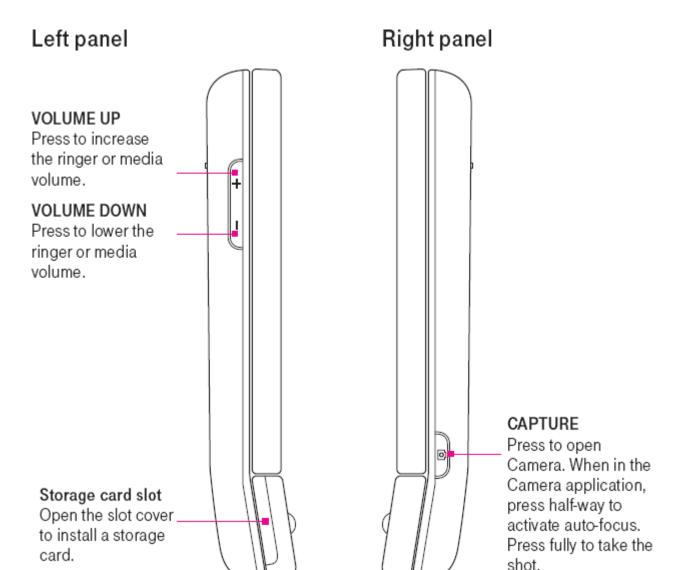
Bottom panel

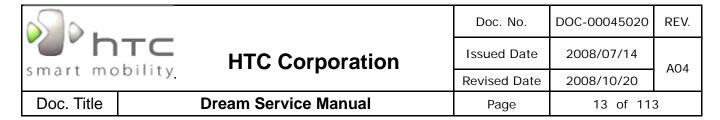


PC Connector/Earphone Jack

Flip open the cover to connect the supplied USB cable and transfer files or to plug in the AC adapter and recharge the battery. You can also connect the supplied USB stereo headset for hands-free conversation or for listening to music and videos.



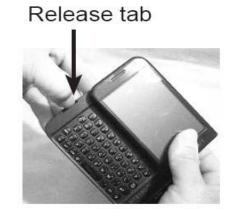




Insert SIM & battery

- 1 Slide the display up to reveal the keyboard.
- 2 The cover release tab is located to the left of the the keyboard along the edge. Pull the tab up with your thumb while pulling the battery cover back, then free





- 3 Turn the device over. Slide the SIM card
- into the slot with the gold contacts face-down and with the cut corner facing away from the slot.



4 Insert the battery with the gold contacts facing down, then gently press the battery into place. Replace the battery cover.



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Insert SD card

- Slide the display up to reveal the keyboard.
- **2** Open the SD card slot rubber cover, located just below the Call button .
- 3 Insert the SD card with the gold contacts facing down, until the card clicks into place. Replace the cover.



To remove the card, press it in slightly and release.

Charge battery

1 Connect the AC adapter plug to an electrical outlet and connect the other end to the USB port at the bottom of the device. Keep connected for at least three hours.



2 To power on your device, press & hold the PWR button . To power off, press & hold the PWR button 3 seconds. From the menu that opens, either tap Power off with your finger, or select it using the trackball.

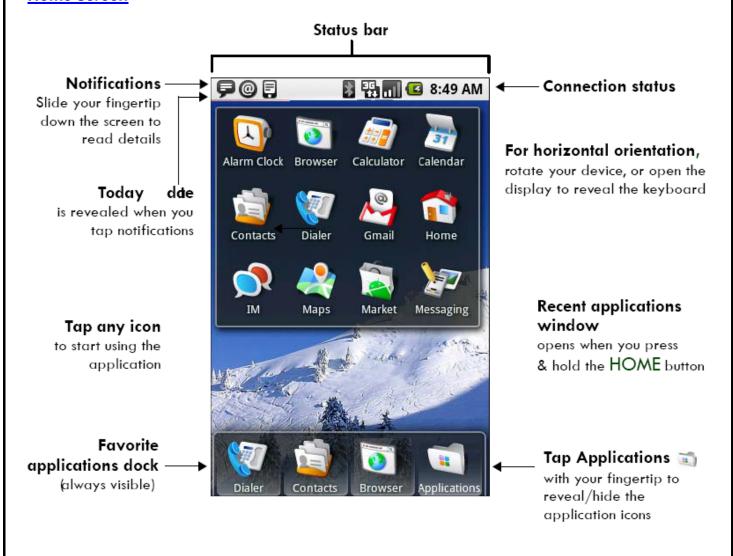
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When your device is turned off, charging is indicated by a solid amber light on the LED indicator.

When your device is turned on, charging is indicated by a solid amber light on the LED indicator as well as a charging icon (on status bar.

After the battery has been fully charged, the LED indicator becomes green and a full battery icon(appears on status bar.

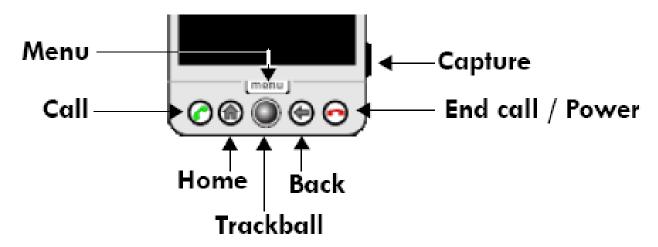
Home screen



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To perform a soft reset

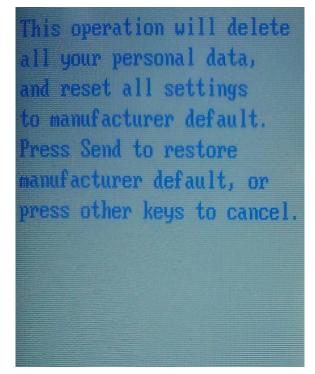
Press Call + Menu + power button at the same time.



To perform a hard reset

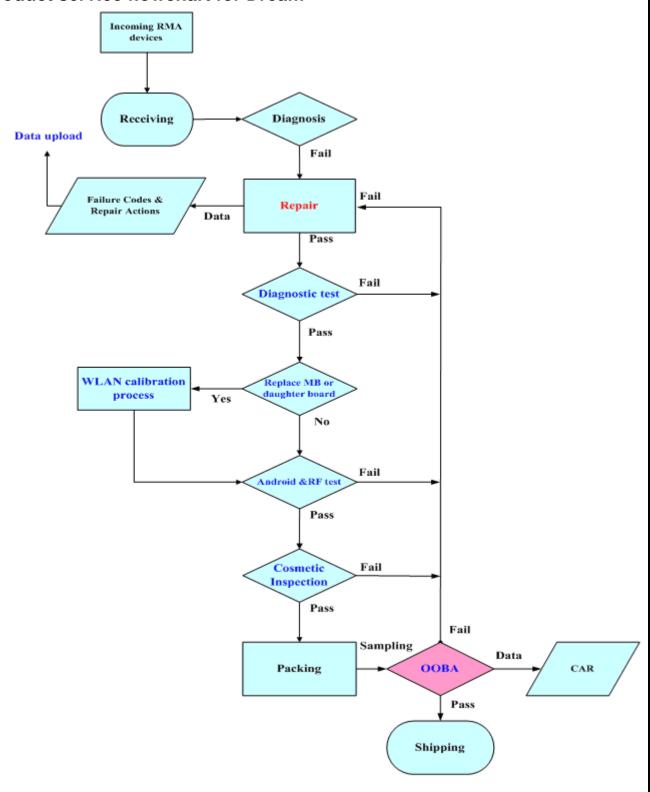
Warning! Your device will be set back to factory default settings. Please ensure any additional installed programs and/or user data have been backed up before a hard reset is performed.

- 1. Power off the device.
- 2. Press and hold **Home + Back Button** then press **Power Button**.
- 3. Press Call Button to double confirm hardware reset.



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1.3. Product service flowchart for Dream



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2. Device Disassembling and Assembling Procedure

2.1. Tools list

Level	No.	Item	Vendor	P/N
	1	Micro USB DATA interface Cable		
	2	Earphone Headset		
	3	AC Adapter		
	4	WLAN AP		
	5	Diagnostic Cards - level 0	HTC design	DCZ-00053
L1	6	Diagnostic Cards - level 2	HTC design	DCT-00053
	7	Universal leakage current tester	HTC design	MLT-00001
	8	Power supply		
	9	Current Meter		
	10	Mobile tester		
	11	3 pin battery holder	HTC special tools	MLT-00008
	12	Special Made Plastic Stick	HTC special tools	RTT-00006
L2	13	Hand tools		
	14	Barcode label printer (400dpi resolution and up)		
L2.5	15	Lead-free Soldering station		
1,2,3	16	Air heater		

2.2. Disassembling procedure

2.2.1 Key parts disassembling procedure



Tools needed for Assembling and Disassembling the device:

- 1. Glove & Cleaning Tissue.
- 2. Tweezers.(Suggest to use plastic made)
- 3. Philip Screw Driver #0.
- 4. Philip Screw Driver type T6.
- 5. Philip Screw Driver type T5.
- 6. Flat Plastic Stick.
- 7. ESD bracelet.



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Please wear the ESD Wrist Strap during the work and make sure the strap is firmly around your wrist.



- 1. Slide out the device
- 2. Remove the battery cover from device



Remove the battery from device



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Unfasten 4 screws from housing as red mark.

Philip Screw Driver type T5

SCREW M1.6*3.5 P/N 72H02325-00M * 4

Torque: 2.0+-0.1kgf-c m²



Unfasten 1 screw from housing as blue mark

Philip Screw Driver type T6

SCREW P1.6*4 P/N 72H01059-00M * 1

Torque : 2.0+-0.1kgf-c m²



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- 1. Use plastic stick into the gap and release the hooks
- 2. Separate the housing from device





Separate the speaker from housing

SPEAKER P/N 36H00693-00M * 1



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- 1. Unplug UMTS coaxial cable and GPS coaxial cable
- 2. Unfasten 2 screws from UMTS board and GPS board

UMTS COAXILA CABLE(80mm) P/N 73H00284-00M

GPS Coaxial Cable(22mm) P/N 73H00285-00M

Philip Screw Driver #0 SCREW T1.4*2.9 SCREW P/N 72H02663-00M * 2 Torque : 0.6+-0.1kgf-c m²



- 1. Remove GPS board from device
- 2. Remove UMTS board from device

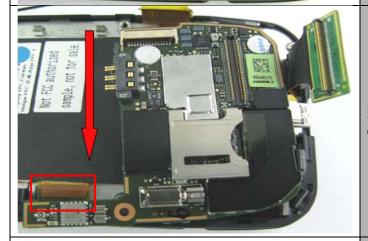


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100		
CADGIFF :	Not FCC authorized Sample, not for sale,	
HINGE IPC (B.A.App	Not FCC au sample, no	

- 1. Remove the tape and disconnect Qwerty key FPC
- 2. Disconnect the daughter board FPC connector
- 3. Unlock the camera connector



Move the main board as the direction shows to disconnect the camera FPC



Disconnect the hinge FPC and separate main board



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Unfasten the screw(s) as location indicated

Philip Screw Driver #0



SCREW T1.6*6

P/N 72H02403-00M * 2

Torque : 0.4+-0.1kgf-c m²



Use the plastic stick to release the UI Cover

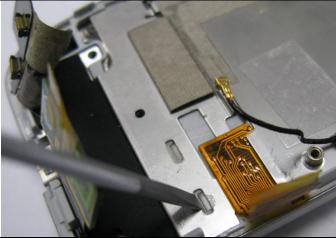


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Through the gap to release the hooks



Use – type screw driver insert the hole



Separate the UI Cover



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Unfasten the screw(s) as location indicated

Philip Screw Driver #0



Screw,hinge,PH,BIH,M1.6*2

P/N 72H00624-01M * 4

Torque : 1.5+-0.1kgf-c m^2



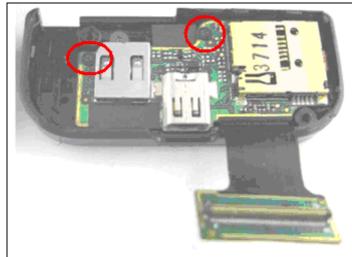
Finish key parts disassembly



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2.2.2 UI module disassembling procedure



Unfasten the screws as location indicated

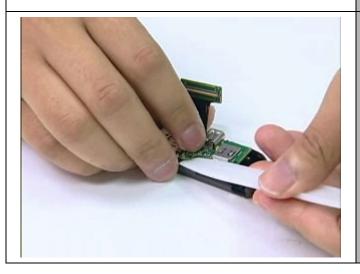
Philip Screw Driver #0



SCREW T1.4*2.9

SCREW P/N 72H02663-00M * 2

Torque: 0.6+-0.1kgf-c m²

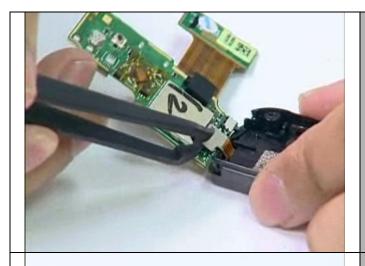


Release the daughter board from hooks

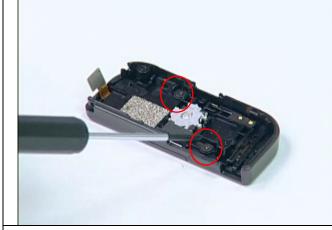


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Release the FPC and disassembly the daughter board from UI module



Unfasten the screws as location indicated

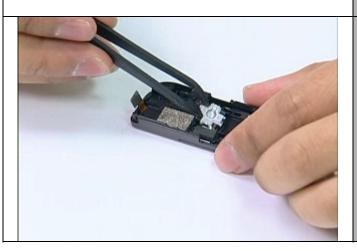
Philip Screw Driver #0



SCREW T1.4*2.65

SCREW P/N 72H002404-00M

Torque : 0.5+-0.1kgf-c m²



Remove the Trackball switch



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Release the AP dome with UI cover and SD cover



Remove the App keycap



Finish UI module disassembly



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2.2.3 LCM disassembling procedure



Unfasten the screws as location indicated

Philip Screw Driver #0



SCREW M1.6-0.35*4.8

P/N 72H02873-00M (Black) * 2 Or 72H02873-01M (White) * 2

Torque: 1.5+-0.1kgf-c m²



Unfasten the screws as location indicated

Philip Screw Driver #0



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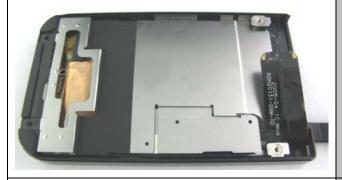
SCREW T1.4*2.65

P/N 72H00740-00M(White) * 2 Or 72H00740-01M(Black) * 2

Torque: 1.5+-0.1kgf-c m²



Use the plastic stick to slide through the gap to separate the hinge with bezel



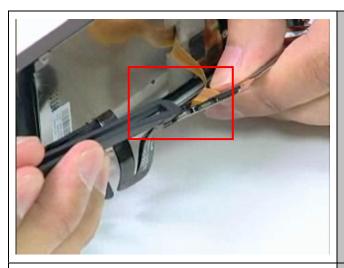
Remove the hinge



Remove the display FPC Chassis



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Disconnect the hinge FPC



Disconnect the display FPC



Remove the receiver



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Disconnect Touch Panel FPC



Remove the LCD



Remove the rubber as location indicated



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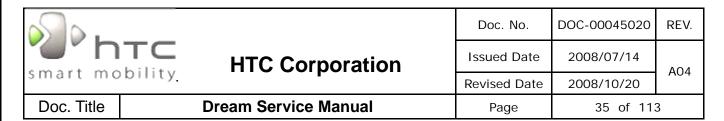
Remove the Touch Panel



Separate Touch Panel and bezel



Remove the LED Lens from bezel





Finish LCM disassembly



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2.2.4 Keyboard module disassembling procedure



Remove the Regulation label



Remove the camera



Unfasten the screws as location indicated

Philip Screw Driver #0



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SCREW T1.4*2.9

SCREW P/N 72H02663-00M * 2

TORQUE: 0.6+-0.1KGF-C m²



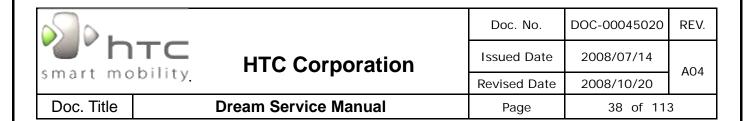
Separate the Qwerty FPC with C cover



Replace FPC dome if FPC dome defect

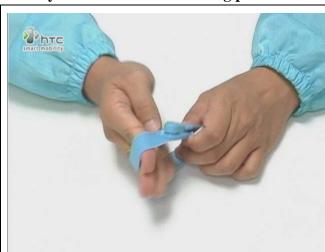


Finish keyboard module disassembly



2.3. Assembling procedure

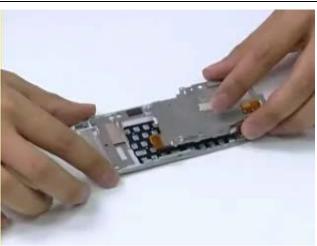
2.3.1 Keyboard module assembling procedure



Please wear the ESD Wrist Strap during the work and make sure the strap is firmly around your wrist



Put the Qwerty keypad on the C cover



Combine the Qwerty keypad FPC with C cover



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Fasten the screw(s) as location indicated

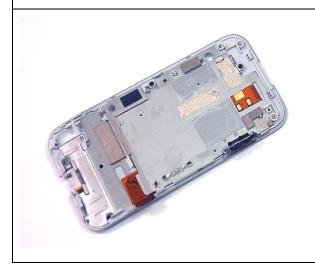
Philip Screw Driver #0

SCREW T1.4*2.9

SCREW P/N 72H02663-00M * 2

TORQUE: 0.6+-0.1KGF-C m²





Finish keyboard module assembly



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2.3.2 LCM assembling procedure



Attach the LED Lens to the bezel, A cover



Combine the Touch Panel with bezel, A Cover



Attach the rubbers to Bezel, A cover to fix the Touch Panel



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Combine the LCD with Bezel, A cover



Attach the receiver to the Bezel, A cover



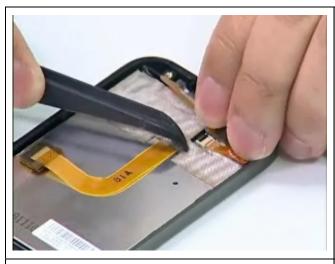
Paste the gasket around the FPC cable

Gasket 72H02996-01M





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Connect the Touch panel FPC connector



Paste the gasket on the LCD



Connect LCM FPC with display FPC



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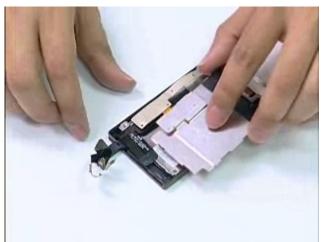
HTC Corporation

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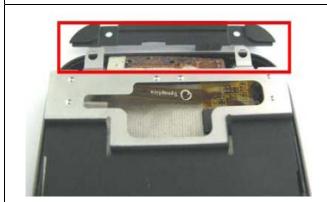
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Connect the hinge FPC with display FPC



Combine the LCD bracket with Bezel, A cover

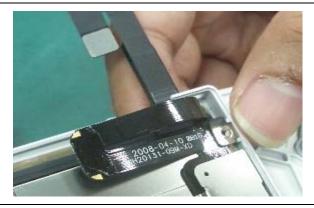


Combine the Hinge chassis with LCD Chassis

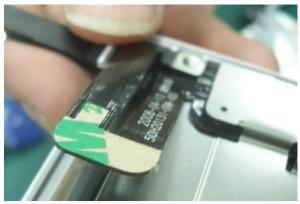


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Put the hinge FPC in the bezel



Paste the tape on hinge FPC



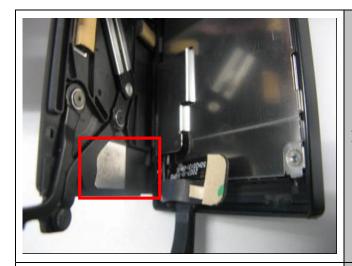
The hinge FPC is recyclable parts after reassembly

Adhesive-double tape P/N: 76H02553-00M



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Remove the scrap tape of hinge FPC



Stick the tape of hinge FPC to hinge



Assembly hinge and bezel



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Fasten the screws as location indicated

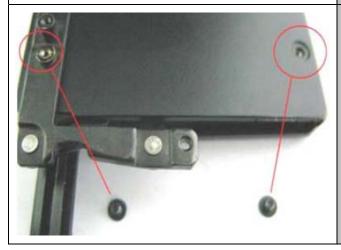
Philip Screw Driver #0



SCREW M1.6-0.35*4.8

P/N 72H02873-00M (Black) * 2 Or 72H02873-01M (White) * 2

Torque : 1.5+-0.1kgf-c m²



Fasten the screws as location indicated

Philip Screw Driver #0



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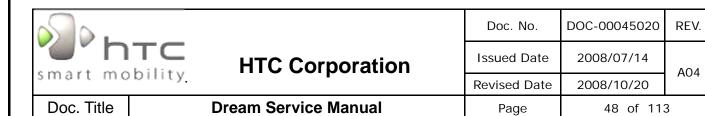
SCREW T1.4*2.65

P/N 72H00740-00M(White) * 2 Or 72H00740-01M(Black) * 2

Torque: 1.5+-0.1kgf-c m²



Finish LCM assembly



2.3.3 UI module assembling procedure



Put the App Keypad on the UI Cover



Install the AP Dome FPC



Install the Trackball Switch



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Fasten the screws as location indicated

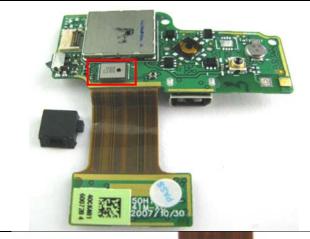
Philip Screw Driver #0



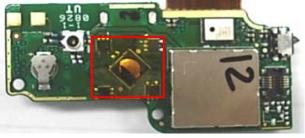
SCREW T1.4*2.65

SCREW P/N 72H002404-00M

Torque : 0.5+-0.1kgf-c m²



Install the rubber on the Microphone



Attach one tape on daughter board



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Tape P/N76H02529-00M * 1



Connect the AP Dome FPC with the daughter board

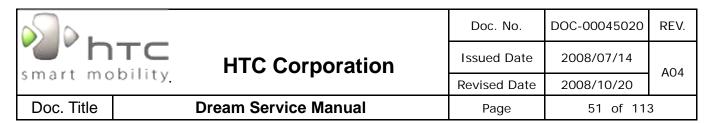


Install the SD cover



Fasten the screws as location indicated

Philip Screw Driver #0







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2.3.4 Module assembling procedure



Pass the hinge FPC through the hole on the C cover



Fasten the Screws as the location indicated

Philip Screw Driver #0



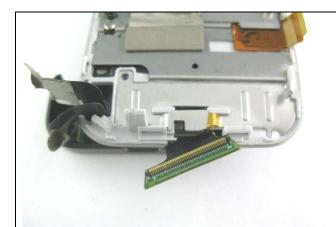
Screw,hinge,PH,BIH,M1.6*2

P/N 72H00624-01M * 4

Torque : 1.5+-0.1kgf-c m²



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Combine the UI module FPC with C cover



Assembly UI cover through hinge track



Fasten the Screw(s) as the location indicated
Philip Screw Driver #0



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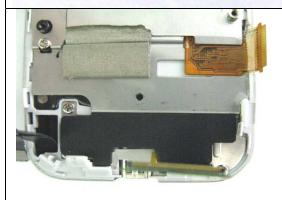
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SCREW T1.6*6

P/N 72H02403-00M * 2

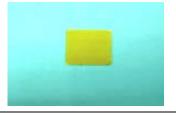
Torque : 0.4+-0.1kgf-c m²



Put the rubber on the device



Connect the Camera FPC with main board and attach 1 tape to the connector



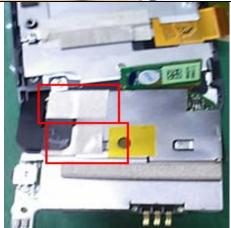
Tape P/N76H02529-00M * 1



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Connect the hinge FPC with main board



Paste gaskets on the hinge FPC



Gaskets P/N 72H02481-00M * 2



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Assembly main board with C cover



- 1. Connect the Qwerty Keypad FPC with main board
- 2.Connect the daughter board FPC with main board



Connect the cable with UMTS board



Connect the cable with main board



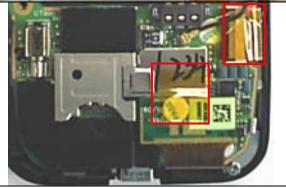
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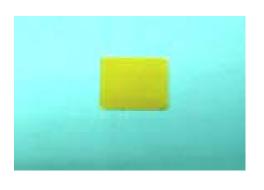
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Put the cable into the hooks and



Attach 2 tapes to the connector



Tape P/N76H02529-00M * 2

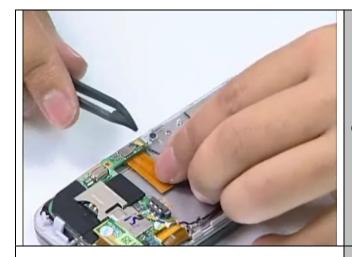


Connect the cable with GPS board



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Connect the cable with main board



Fasten the Screw(s) as the location indicated

Philip Screw Driver #0





SCREW T1.4*2.9

SCREW P/N 72H02663-00M * 2

Torque : 0.6+-0.1kgf-c m²



Attach adhesive-double tape on camera FPC

Type P/N76H02523-00M * 1



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Attach the Camera FPC to C cover



Attach the Mylar regulation label



Install the USB IO cover and attach the speaker to the housing, D cover



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Combine the housing with C cover





Fasten 4 screws from housing as red mark.

Philip Screw Driver type T5

SCREW M1.6*3.5 P/N 72H02325-00M * 4

Torque : 2.0+-0.1kgf-c m²



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Fasten 1 screw from housing as blue mark

Philip Screw Driver type T6

SCREW P1.6*4 P/N 72H01059-00M * 1

Torque : 2.0+-0.1kgf-c m²



Install the Battery



Install the battery cover



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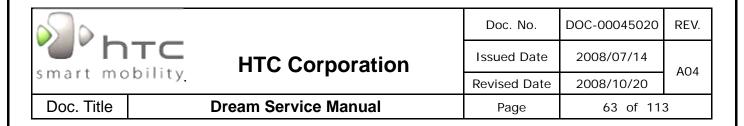
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Power on the device

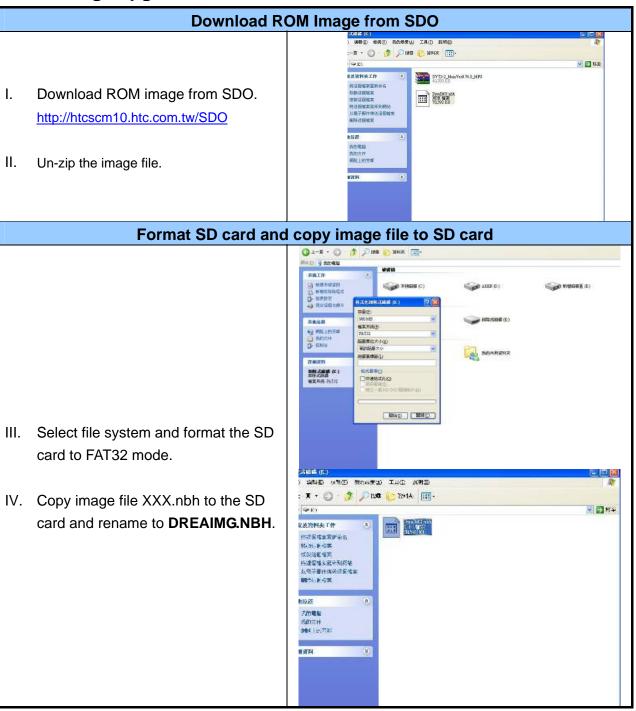


Finish assembly



3. ROM Re-flash Procedure

3.1. Rom Image upgrade thru SD card





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SD Upgrade - 1

- V. Turn the device power off and insert Diagnostic SD card.
- VI. Hold <u>Camera</u> button, and press <u>Power</u> button to entry Boot loader mode.
- VII. Press <u>Power</u> button to start upgrade procedure.



SD Upgrade - 2

- VIII. Reading source code from SD card.
 [Note]: This process will takes 5 mins,
 please don't power off the device.
- IX. After finish, perform the **soft reset** to reboot.



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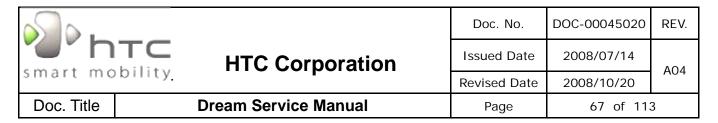
4. DIAGNOSTIC PROGRAM

4.1. List of Diagnostic / Android Test Items

Mode	No	Item	Description	Remark	
	Funct	ion Test			
	1	Auto	Auto Regular Tests (SD card, Vibrator, Display, B.L, etc)		
	2	SDRAM Test	RAM memory test.		
	3	Display Test	Color bar/R/G/B/Black/White/Gray pattern.		
	4	Button Test	Send, Home, Return, End(Power), Menu, Volume up, Volume down, Up, Down, Left, Right, Action, Capture, QWRERTY Key test		
	5	LED Test	Red, Green, Blue, UI, Key Led		
	6	Back Light Test	Back light test Level (0/1/2/3/4)		
	7	Touch Test	Touch panel test		
	8	Vibrator Test	Vibrator on test.		
U	9	SD Card Test	SD door test, SD card Read/Write test.		
Diagnostic	10	Sliding Test	Sliding Test		
agn	11	ROM Checksum	ROM checksum		
Öİ	12	SIM Test	SIM card test		
	13	G-sensor calibration	G-sensor calibration		
	14	Audio Test	Headset, Receiver audio test		
	Run-i	n Test			
	1	1 Hour	1 Hour Run-in Test	Option	
	2	2 Hours	2 Hours Run-in Test	Option	
	3	4 Hours	4 Hours Run-in Test	Option	
	4	8 Hours	8 Hours Run-in Test	Option	
		at Storage			
		e Info			
		k WLAN calibration st	atus		
	Check SKU ID				
	Calibi	ration Test (Perform W	/LAN calibration)		

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	Comp	oass Test	
	Batte	ry Test (1H)	
	Batte	ry info.	
	1	USB Test	USB link test
	2	Camera Test	Camera test
Android	3	Bluetooth Test	Bluetooth test
And	4	GPS Test	GPS test
`	5	WLAN Test	WLAN test
	6	Speaker Test	Speaker test

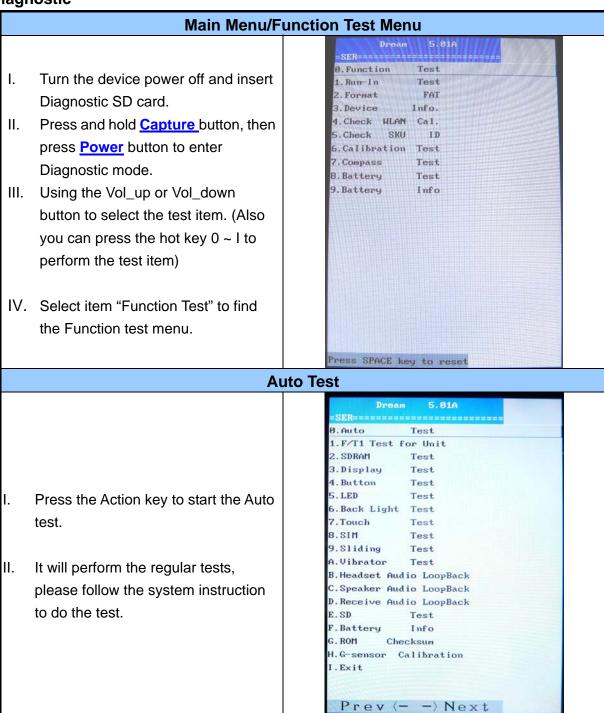


Test Procedure

How to select test item: Using Vol_ "Up" or "Down" to select the test items

How to execute the test program: Press "Action" button to start each of test items.

Diagnostic



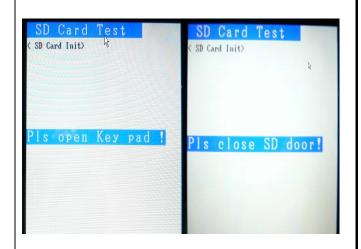


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SD card Test

- I. Insert the SD card and follow the system instruction to do the test.
- II. If success, press Action key to next or return to Function test menu.



Vibrator Test

- I. Press Action key to select <u>Vibrator</u>
 <u>Test</u> on Function test menu.
- II. Press Action key to next or return to Function test menu.



Display Test (Color bar / Red pattern)

- I. Press Action key to select <u>Display</u>
 <u>Test</u> on Function test menu.
- II. After the test pattern is show up, please check the pattern if any un-uniform color or chromatist.
- III. Press Action key to continue the next test pattern.







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Display Test (Green / Blue pattern) IV. Press Action key to continue the next test pattern. Display Test (Black / White pattern) ٧. Press Action key to continue the next test pattern. **Display Test (Gray pattern)** VI. Press Action key to continue the next test pattern.

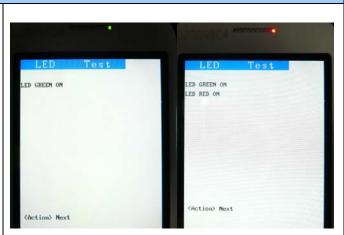


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LED Test

- Press Action key and follow the instruction on screen to perform the LED inspection test (Green, Red, Blue, UI LED and Key LED).
- II. Press Action key to next or return to Function test menu.











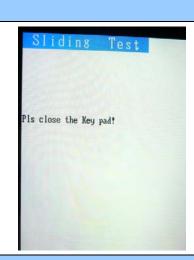


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Sliding Test

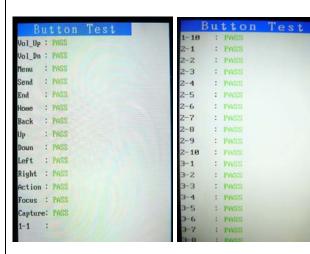
- Press Action key to select <u>Sliding Test</u> on Function test menu.
- II. Follow the instruction on screen to perform open and close the key pad.
- III. The screen will go to the next test or return to Function test menu.



Button Test

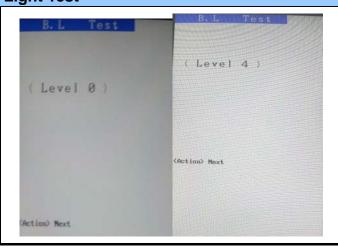
- I. Press Action key to select <u>Button</u>

 <u>Test</u> on Function test menu.
- II. Follow the instruction on screen to perform the Button/Key test (Volume up, Volume down, Menu, Send, End, Home, Back, Up~ Right, Action, Focus, Capture and Keyboard test).
- III. The screen will go to the next test or return to Function test menu.



Back Light Test

- I. Press Action key to select <u>Backlight</u>
 <u>Test</u> on Function test menu.
- II. Press Action key to switch the LCD backlight level from Level 0, Level 1, Level 2, Level 3, Level 4.
- III. The screen will go to the next test or return to Function test menu.



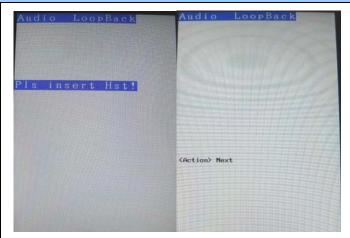


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Headset Audio Test

- Press "B" key or select <u>Headset Audio</u>
 <u>Test</u> on Function test menu.
- II. Insert the headset and speaking.
- III. You can hear the sound output from the headset.
- IV. Press the action to exit the test.



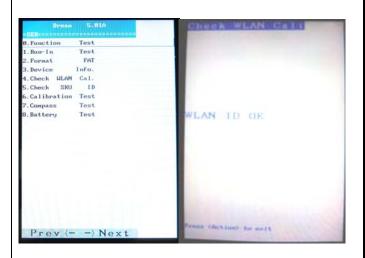
Receiver Audio Test

- Press "C" key or select <u>Receiver</u>
 <u>Audio Test</u> on Function test menu.
- II. You can hear the sound output from the receiver.
- III. Press the action to exit the test.



Check WLAN Calibration

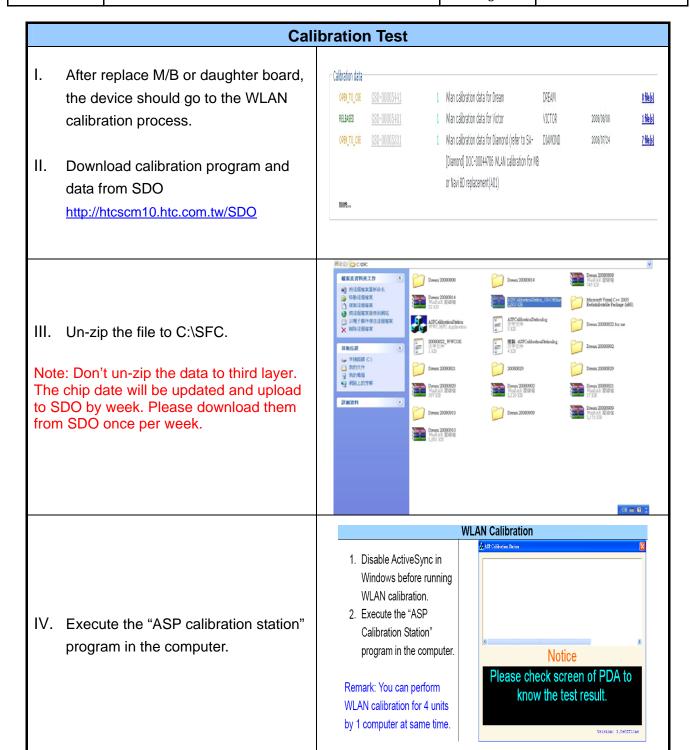
- I. Select <u>Check WLAN Cal.</u> on the menu.
- II. Check the WLAN ID status, if WLAN ID error, please go to the <u>Calibration</u> Test.
- III. Press the action to exit.





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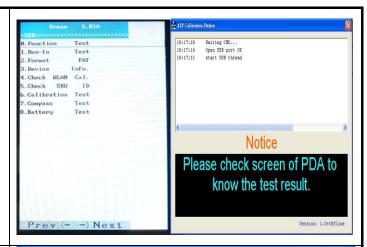




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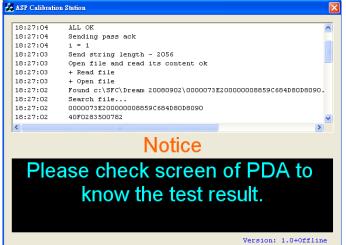
- V. Connect the device and computer via USB cable.
- VI. Select <u>Calibration Test</u> on the menu and start the calibration.

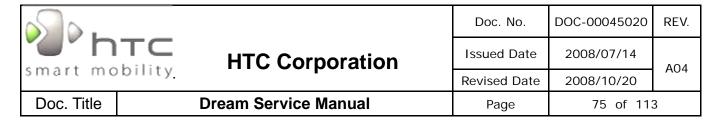


VII. The program will automatically run and exit when finish the process.

Note: If the display show "Get SFC data error", it means can not found the chip data in the SFC folder, please download all data from SDO or replace new daughter board if the problem still.

Please re-execute the process when getting any error.

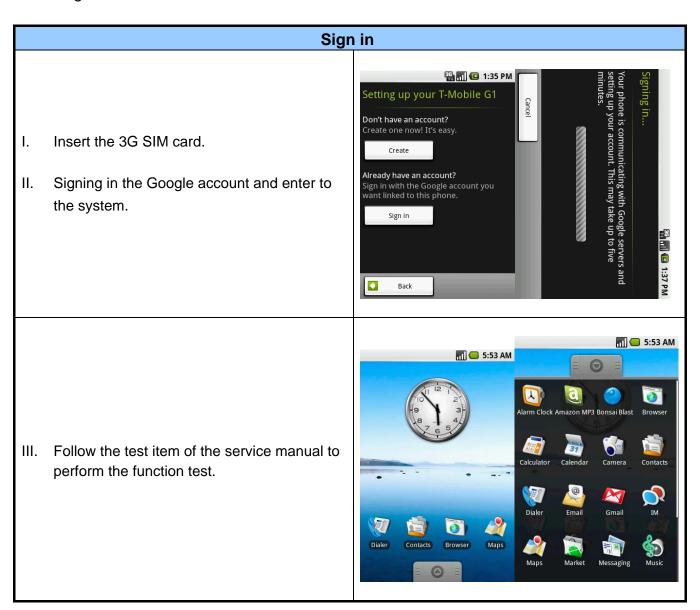




Android Test

Test Requirement:

- 3G SIM card
- Google account



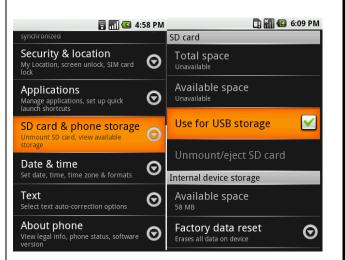


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USB Test

- I. Select to use your memory card as USB mass storage when your phone is connected to your computer (selected by default or press Menu>Settings>SD card & phone storage>Use for USB storage)
- II. Insert USB cable and connect device to computer then you can view and manage the SD card storage from your computer.



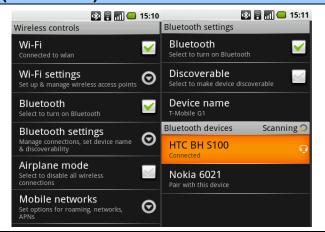
Camera Test

- I. Tap the application tab and press Camera icon to turn on the Camera.
- Make sure the device will present and enter the preview display.
- III. Check camera pre-view and image quality.
- IV. Photo Test:
 - (1). Press Capture key.
 - (2). Press Capture key again.
 - (3). Tap 'Delete' icon on the preview screen.



Bluetooth Test (BT headset)

- Press Menu button.
- II. Tap the icon "Settings".
- III. Select Wireless controls, and then select the Bluetooth check box to turn on Bluetooth services.
- IV. To pair with a device in the list, select it.
- V. Once the other Bluetooth device shows "connected" status, you can start using it to make and receive phone calls.





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GPS Test

- I. Press Menu button and tap the icon "Settings".
- II. Select "Security & location".
- III. Select My Location settings to "GPS satellites".
- 📆 📶 💶 2:44 PM 🔛 📶 🕼 2:44 PM My Location settings Settings Wireless networks Wireless controls **GPS** satellites Call settings Screen unlock pattern Sound & display Set ringtones, notifications, screen brightness 0 Require pattern Data synchronization Use visible pattern Security & location 0 Change unlock pattern ation, screen unlock, SIM card SIM card lock Applications
- IV. Tap the application tab and press the Maps icon to enter to the Google Map.
- V. Press Menu button and select "My Location".

Note: The device should test at you can view of sky area or within connection extension antenna area.



VI. The screen should appear your location on the map.





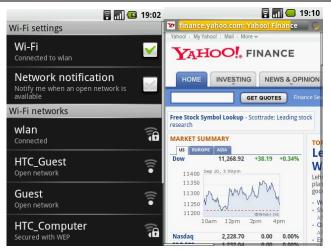
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WLAN Test

- Press Menu button and tap the icon "Settings".
- II. Select "Wireless controls" > select the "Mobile networks" > select "USE only 2G networks" check box.
- III. Select "Wireless controls" > select the "Wi-Fi" check box to turn on Wi-Fi services and open the "Wi-Fi settings" screen.
- IV. View and scan for available network.
- V. Connect to a network Select it from the network list. (Provide your username or password if required.) And you can see the icon appear on the status bar when Wi-Fi service connected.
- VI. Make sure the device can access to the internet via Wi-Fi network.





Speaker Test

- I. Press Menu button and tap the icon "Settings".
- II. Select "Sound & display" > select the "Phone ringtone".
- III. Select and play a ringtone then check the sound quality from the speaker.





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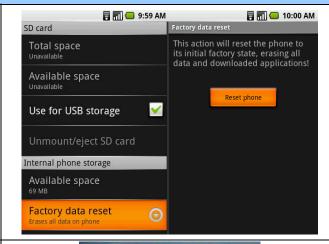
RF Test

- Press Call Button to dial for performs the RF test.
- II. Also you can test by mobile tester.



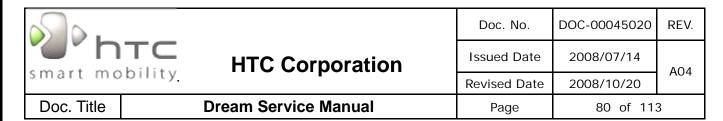
Erase all test data

- Before shipping you should erase all test data on the phone.
- II. Press Menu button and tap the icon "Settings".
- III. Select "SD card & phone storage" > Press the "Factory data reset" and press the "Reset phone" button.
- IV. Also you can perform the hard reset when the device is power off.
- V. Press and hold Home + Back Button then press Power Button.



This operation will delete all your personal data, and reset all settings to manufacturer default.

Press Send to restore manufacturer default, or press other keys to cancel.



5. Power measurement test

5.1. Main board leakage current Test Procedure

This is a quick method to measure if any abnormal leakage current on main board which caused high power consumption compare to GOOD main board.

Requirement:

- Power Supply
- Micro-current Meter
- Current series JIG
- CABLE
- Battery JIG

Equipment list

1.Control box



2. Four colors cables

Cable A: Red Cable B: Yellow Cable C: Green Cable D: Black



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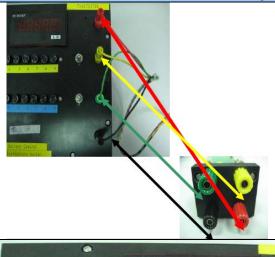
Dream Service Manual



3. Test Jig

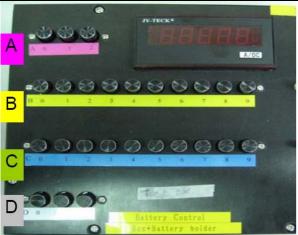
Jig - F (3 pins-Long for Dream)

Equipment set up



Connect control box and jig through

4 colors cable



Set up each button by row A~D according to product specification Following is an example for Dream

MADEL	JIG TYPE	В	utton set	up matı	rix
WIADEL	JIGTTPE	Α	В	С	D
Dream	Α	1	8	Х	0

It means, press button A=1,B=8,C=X,D=0 (X=Don't care, the Dream battery only 3 pins)



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Install the jig to device

Start testing



Turn on control box power button



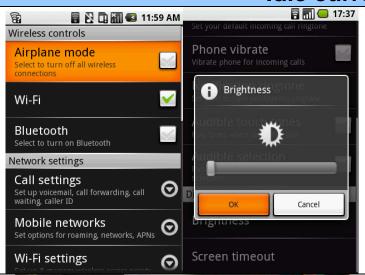
Press power button to turn on the Device



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Idle current test



- 1. Set the device to airplane mode.
- 2. Set the brightness to minimum(Press MENU>Settings>Sound & display>Brightness)



Measure the idle mode current.
The idle current value must under 180mA.
If out of the criteria, it means the devices is fail and please replace M/B or daughter board for

Sleep current test

repair.



Power off the device and measure the sleep mode current.

The sleep current value must under 3mA. If out of the criteria, it means the devices is fail and please replace M/B or daughter board for repair.

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Conclusion:

If current consumption is passed at both of flight and power off mode, it means the device is GOOD.

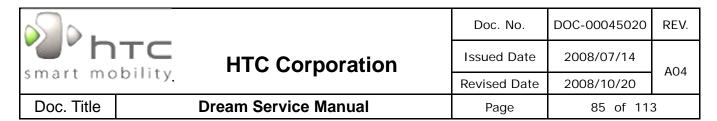
If there is any item FAILED at flight or power off mode, it means M/B or Daughter board is failed, please replace M/B or daughter board for repair.

Measurement parameter

Measurement mode	Measured Current	REMARK
Flight Mode	Under 180 mA	Device is good
(Idle mode)	Over 180 mA	Fail, MB or daughter board need to be further repaired
POWER OFF	Under 3 mA	Device is good
(Sleeping mode)	Over 3 mA	Fail, MB or daughter board need to be further repaired

5.2. Battery Test Procedure

I. Turn the device power off and insert Diagnostic SD card. II. Press and hold Capture button, then press Power button to enter Diagnostic mode. III. Select item "Battery Info" to check the battery capacity. Battery Test | Since | Sin



	Dream 5.81A
	-SER====================================
	0.Function Test
	1. Run-In Test
	Z.Format FAT
	3.Device Info. 4.Check HLAN Cal.
	5.Check SKU ID
	6.Calibration Test
	7.Compass Test
IV. If the battery has been fully	8. Battery Test
TVI II are battery ride been raily	d. bactery 1680
charged, please perform the	
charged, picase perioriti the	
"Battery Test".	
Dallery Test.	
	REFERENCE OF CLASS
	Prev () Next
	Original Volt :4188mV
	Original Temp :34c
V. After one hour, check the test	Original Curr :5mA
v. Alter one nour, theta the test	Original Capt :99%
rocult	
result.	
	The second secon
	Final Volt :3877mU
VI. If the capacity is under 70%,	Final Temp :38c
· · ·	Final Curr : 4mA
please replace a new battery.	Final Capt : 75%
	<action> to Next</action>

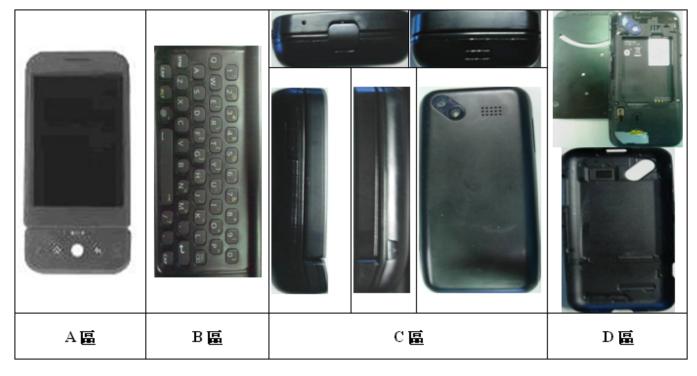
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6. Cosmetic Inspection Criteria

6.1. Classes definition of inspective area

- Class A area => The front side of main unit involve all buttons and LED lens except LCD.
- Class B area => Qwerty key of main unit
- > Class C area => 5 sides and back views of main unit. (Except Front view of main unit)
- Class D area => Apart from the previous 2 areas, the class D area indicates the inner part which can't be seen while a user operations

Photo of inspection areas



IT IS GENERIC COSMETIC INSPECTION CRITERIA FOR ALL PRODUCTS IF THERE HAVE ANY CONFLICT WITH THESE GENERIC CRITERIONS; PLEASE FOLLOW THE PRODUCT INSPECTION CRITERIA RESPECTIVELY.

Description

- > D: Diameter / L: Length / W: Width / N: Number of defects/ S: Distance from dot to dot
- ➤ Inspecting distance: 30 ± 5cm / Mechanical inspection angle : 90 degrees /
- ➤ LCM inspection angle : 90±15 degrees / Inspection time: 5 secs per surface.
- Ambient illumination is to be 500-1100 lux

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- The inspection condition of Newton ring:
 - a. Inspection distance: 30cm / Inspection time: 5 sec
 - b. Ambient illumination is to be 500-1000 Lux (Incandescent lamp)
 - c. Inspection should be performed under the condition that LCD screen could reflect the mirror image of lamp.
 - d. The criteria of Newton ring's tinges and measure of area must follow up the worst-case sample.
 - e. The area of Newton ring is smaller than 10 * 10 square mm.

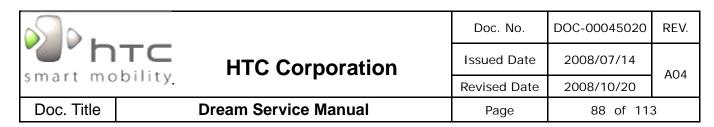
Display inspection

Inspecti	Inspection Defects		Accept Level	Level
		Single	Red+ Green+ Blue ≤ 3 , S ≥ 5 mm.	Minor
	Bright	2 adjacent	0	Minor
	Dots	3 or more adjacent	0	Minor
Electrical Characteristic	Dark Data	-	Total Number ≤ 2, S ≥ 5mm.	Minor
Defects	Dark Dois	2 adjacent	0	Minor
	Dark or Bi	right lines	0	Minor
	All Allowal	ble Dots Defects	Total Number ≦ 3, S ≥ 5mm.	Minor
			The black edge around display area must be detected by front view.	Minor
	Scratch		$0.03 < W \le 0.1 \text{ (mm)}$ L $\le 5 \text{ (mm)}, N \le 2 \text{ (mm)}$	Minor
Familian Canadah			$0.03 < W \le 0.1 \text{ (mm)}$	
Foreign Scratch, Objects or Lint	Lint (linear foreign objects)		· · ·	Minor
on power off status	0 1		$N \leq 5$	D 41
	Spots		$0.1 < D \le 0.3 \text{ (mm)}, N \le 4$	Minor
	Fish eye o		$0.1 < D \le 0.4 \text{ (mm)}, N \le 4$	Minor
		on film surface		Minor
	Total acce	ptable defect qu	antity ≦ 10	Minor

6.2. Main unit inspection

GAP INSPECTIONS

	Description Accept Criteria		
1.		Can't stuck up or no click feeling. It couldn't allow stuck up at pressing process.	
2.	Gap between all generic ME parts	Gap between all generic ME parts < 0.4 mm	



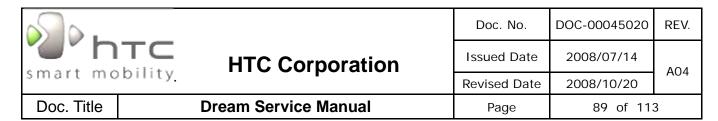
3.	Gap between B \ C parts of sliding cover phone	Gap between B · C parts<0.5 mm
4.	Others, refer to production release spec	Others, refer to production release spec

STEP INSPECTIONS

Description		Accept Criteria
1. Step between mating parts.		(Step) < 0.3 mm
2.	Others, refer to production release spec	Others, refer to production release spec

OTHERS

	Scratch				
Description	Accept Criteria				
Class A	Exposure of substrate do not accept Scratch : L \leq 4mm ,W \leq 0.2mm ,N \leq 2, S \geq 10mm	MI			
Class B	Exposure of substrate do not accept Scratch : L \leq 7mm ,W \leq 0.25mm ,N \leq 3, S \geq 10mm	MI			
Class C	Label area don't care Exposure of substrate do not accept Scratch : $L \le 10$ mm , $W \le 0.4$ mm , $N \le 5$, $S \ge 5$ mm	MI			
	Contamination dot/Granule dot/Cave granule				
Description	Accept Criteria				
Class A	D \leq 0.5mm ,N \leq 2,S \geq 15 mm (Ignored if D D \leq 0.15mm)	MI			
Class B	D \leq 0.6mm ,N \leq 4,S \geq 15 mm (Ignored if D D \leq 0.25mm)	MI			
Class C	D<0.9mm ,N ≦4,S ≥10 mm	MI			
	Burr				
Description	Accept Criteria				
Burr.	Don't accept hand scrape	MI			
	Imprint mark				
Description	Accept Criteria				
Class A	0.25≦diameter≦0.65mm ,N≦3	MI			
Class B	0.65≦diameter≦1.00mm ,N≦3	MI			
	Bright mark				
Description	Accept Criteria				
Class A	$L {\leq} 2.5 \text{mm,W} {\leq} 0.25 \text{mm,N} {\leq} 3$	MI			
Class B	$L\!\!\leq\!3.0\text{mm,W}\!\leq\!0.25\text{mm,N}\!\leq\!4$	MI			



Class C	L≦3.0mm,W≦0.3mm,N≦5	
	Lint	
Description	Accept Criteria	
Class A	L \leq 3mm , W \leq 0.2mm ,N \leq 2, S \geq 5 mm	MI
Class B	L≦5mm , W≦0.3mm ,N≤3, S ≥5 mm	MI
Class C	L \leq 10mm , W \leq 0.3 mm ,N \leq 3	MI

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7. Generic Troubleshooting

1 · Main Unit Does Not Respond to Power Button

- (1) Connect the AC adapter, maybe the battery pack is exhaust and wait few minutes for battery recharging.
- (2) Check if battery installed well.
- (3) Check the Power Button whether it's damaged.
- (4) Replace another battery pack.
- (5) Try to start boot-loader mode [refer to section 4.2]. Re-flash ROM if boot loader mode is enabled.
- (6) Check all connectors including LCD FPC to Main Board.
- (7) Replace Daughter Board if necessary.
- (8) Replace Main Board if necessary.
- (9) Once the defective part has been identified, verify the defective part again whether the symptom could be duplicated with another unit.

2 · Touch Panel Does Not Respond to Screen Tap

- (1) Check the connection of LCD FPC cable whether is properly connected.
- (2) Try to cold boot the unit then perform screen tap again.
- (3) Try with another Touch Panel.
- (4) Try with another Main Board.
- (5) Replace Touch Panel if necessary
- (6) Replace Main Board if necessary.
- (7) Once the defective part has been identified, verify the defective part again whether the symptom could be duplicated with another unit.

3 · Buttons Do Not Respond

- (1) Try to cold boot the unit then tries again.
- (2) Dismantle the unit; check the status of switches on the Main Board and the plastic parts of the Button not responding.
- (3) Try with another Main Board or Front Bezel.
- (4) Replace Main Board or Front Bezel if necessary.
- (5) Once the defective part has been identified, verify the defective part again whether the symptom could be duplicated with another unit.

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4 · Unusual Vertical / Horizontal lines or partial display

- (1) Check the connection of LCD FPC whether is properly connected.
- (2) Try to cold boot the unit then tries again.
- (3) Try to re-flash the ROM code.
- (4) Try with another LCD.
- (5) Try with another Main Board.
- (6) Replace LCD if necessary
- (7) Replace Main Board if necessary.
- (8) Once the defective part has been identified, verify it again with the defective part whether the symptom could be duplicated.

5 · Back Light Does Not Turn ON/OFF

- (1) Check the connection of LCD FPC whether is properly connected.
- (2) Try to re-flash the ROM code.
- (3) Try with another LCD.
- (4) Try with another Main Board.
- (5) Replace LCD if necessary
- (6) Replace Main Board if necessary.
- (7) Once the defective part has been identified, verify it again with the defective part whether the symptom could be duplicated.

6 · CF/SD Card cannot be used

- (1) Check whether CF/SD Card is fully inserted to the slot until you hear a click.
- (2) Try to re-flash the ROM code.
- (3) Try with another CF/SD Card.
- (4) Try with another Daughter Board.
- (5) Try with another Main Board.
- (6) Replace Daughter Board if necessary.
- (7) Replace Main Board if necessary.
- (8) Once the defective part has been identified, verify it again with the defective part whether the symptom could be duplicated.

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7 · PC Connection not possible

- (1) If test result is NFF, it is possible caused by user connect cradle to computer.
- (2) Check Use for USB storage is enable (Menu>Setting>Data>SD card & device storage).
- (3) Check whether it connects with other cables or cradle, customer's cable might be damaged.
- (4) Check the external appearance of the connector on the unit whether it is physically damaged.
- (5) Replace Main Board if necessary.
- (6) Once the defective part has been identified, verify it again with the defective part whether the symptom could be duplicated.

8 · Battery discharges quickly even after fully charged

- (1) Make sure the Battery Pack takes fully charge with AC Adapter.
- (2) Check whether the condition of Battery Charging status is correct.
- (3) Dismantle the unit and check the appearance of Battery Pack.
- (4) Try with another Battery Pack or Replace Battery Pack if necessary
- (5) Try with another Main Board or Replace Main Board if necessary.
- (6) Once the defective part has been identified, verify it again with the defective part whether the symptom could be duplicated.

9 · Battery Pack does not recharge

- (1) Make sure the Battery Pack takes fully charge with AC Adapter.
- (2) Check whether the condition of Battery Charging status is correct. Charge should be done no more than 4 hours.
- (3) Dismantle the unit and check the appearance of Battery Pack.
- (4) Try with another Battery Pack or Replace Battery Pack if necessary
- (5) Try with another Main Board or Replace Main Board if necessary.
- (6) Once the defective part has been identified, verify it again with the defective part whether the symptom could be duplicated.

10 · No Sound from Speaker or Distorted sound

- (1) Check "Sound & Notifications" Settings in the unit for Sound Enabling.
- (2) Make sure it's not MUTED.
- (3) Try to re-flash the ROM code.

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- (4) Clean up the speaker connection side on MB if there is any contamination.
- (5) Dismantle and Check whether the Speaker is properly installed (Orientation)
- (6) Replace Speaker if necessary.
- (7) Replace Main Board if necessary.
- (8) Once the defective part has been identified, verify it again with the defective part whether the symptom could be duplicated.

11 · No Recorded Sound or Distorted sound

- (1) Check "Sound & Notifications" Settings in the unit for Sound Enabling.
- (2) Make sure it's not MUTED.
- (3) Try to re-flash the ROM code.
- (4) Dismantle and Check whether the Microphone is properly installed.
- (5) Replace Microphone if necessary.
- (6) Replace Main Board if necessary.
- (7) Once the defective part has been identified, verify the defective part again whether the symptom could be duplicated with another unit.

12 · Wireless connection (WLAN/BT) not functioning

- (1) Make sure the wireless environment is OK before connecting to WLAN.
- (2) Make sure the wireless connection setting has properly set.
- (3) Make a life connection with Internet or another device.
- (4) Try to re-flash the ROM code.
- (5) Try with another main board if necessary
- (6) Once the defective part has been identified, verify the defective part again whether the symptom could be duplicated with another unit.

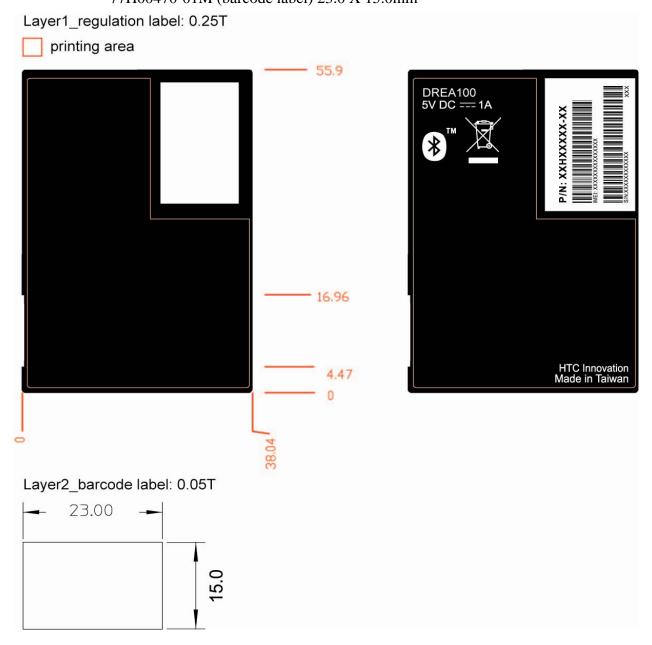
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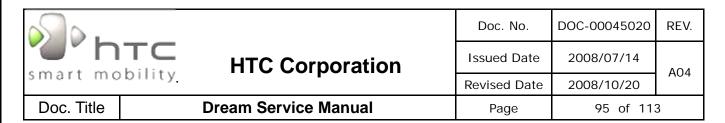
8. Generic Labeling Plan

Main unit

8.1 Agency label-DREA100

HTC P/N: 77H00612-00M (regulation label) 38.04 X 55.9mm 77H00470-01M (barcode label) 23.0 X 15.0mm



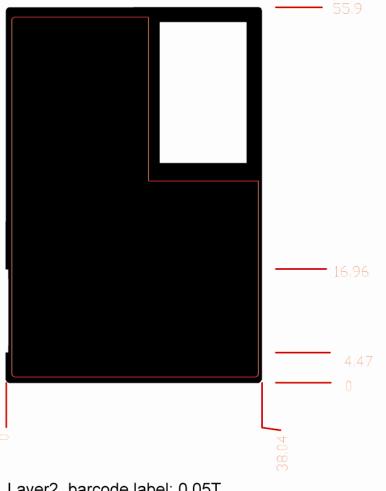


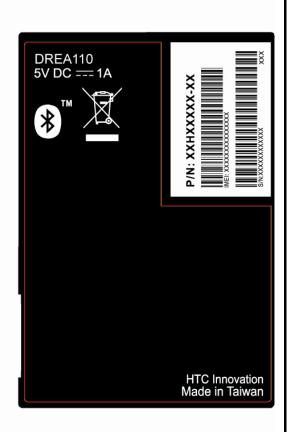
8.2 Agency label-DREA110

HTC P/N: 77H00612-01M (regulation label) 38.04 X 55.9mm 77H00470-01M (barcode label) 23.0 X 15.0mm

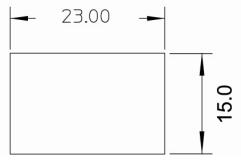
Layer1_regulation label: 0.25T

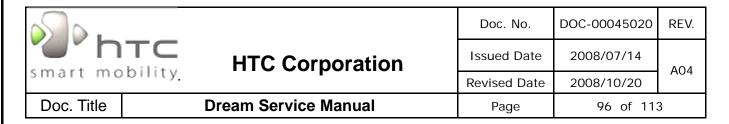
printing area





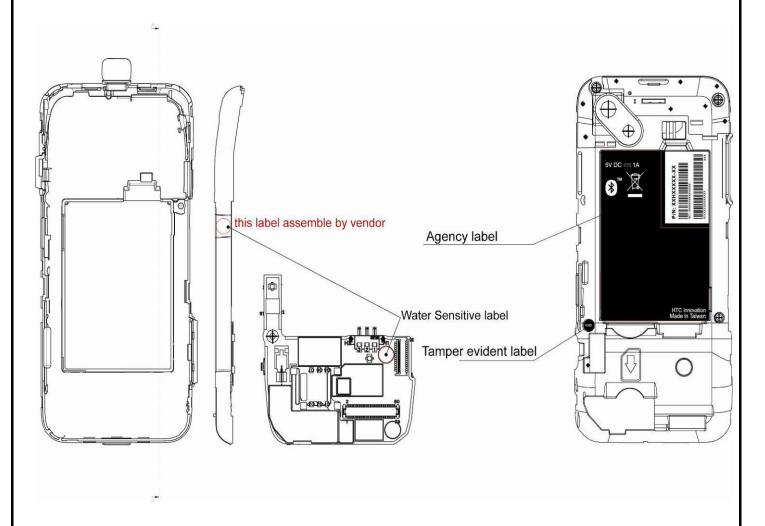
Layer2_barcode label: 0.05T





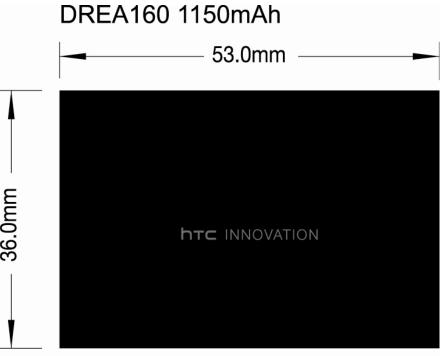
8.3 Unit label location explanation

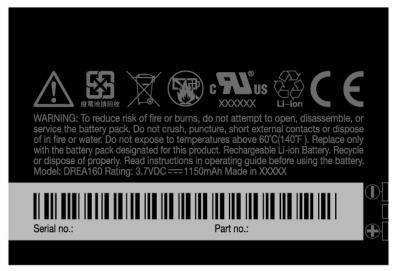
Water sensitive label HTC P/N: 77H00685-00M Qty: 2 Tamper evident label HTC P/N: 77H00460-01M Qty: 1



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8.4 battery label-Dynapack WW version





(artwork only, dimension for reference)

- for reference only, not for printing
- black C
- cool gray 9C
- cool gray 5C

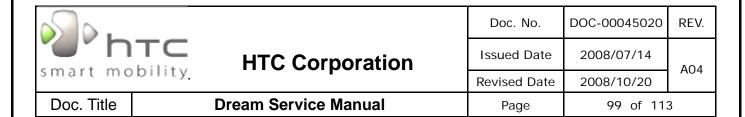
font english:Helvetica Neue 55 Roman chinese:微軟正黑體

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9. Generic Spare Part List and Photos

9.1. SPL for Repair

Item	Description	Qty	Substitute
1	36H00695-01M Receiver,AAC ELECTRONICS,SDRP0611AS-01-F1B-G	1	
2	36H00720-00M Speaker,KDIC,MPS101707BB	1	
3	51H00441-00M PCBA,UMTS Antenna Board for US,Dream	1	
4	51H00442-00M PCBA,GPS Antenna Board,Dream	1	
5	51H10069-00M Rigid-Flex Board ASSY,Daughter board,Dream	1	
6	51H40446-00M PCBA-MAIN BOARD with SKU_ID,GSM/UMTS 2100/AWS	1	
7	54H00287-00M Camera Module,MI3130+Largan9410,FOXCONN,CMHT-3A404D,AF,Largan	1	
8	60H00152-00M TFT-LCD Module,SHARP,LS032B7LX01,76.45*50.55*1.95mm	1	
9	71H02354-00M Lens,Led	1	
10	72H00624-01M Screw,hinge,PH,BIH,M1.6*2,NINY	4	
11	72H01059-01M Screw,POINT Mechanical,P,1.6*4.5,NI+NYLOK,T6	1	
12	72H02325-00M Screw,KT,M1.6*3.5,Ni-plated,NY	4	
13	72H02403-00M Screw,PH, FD,T1.6*6,Nickel	2	
14	72H02404-00M Screw,PH,FD,T1.4*2.65,Nickel,Black	2	
15	72H02481-00M EMI Gasket,Hinge FPC stiffener,15*8*0.1mm	2	
16	72H02483-00M EMI Gasket,Shielding,20*5*1.3mm	1	
17	72H02663-00M Screw,BT,KH,1.4X3.3,BZ	6	
18	73H00284-00M Cable,UMTS,ACON,CP7P75-0079000,UMTS coaxial,78mm	1	
19	73H00285-00M Cable,GPS,ACON,CP7P75-0023000,Coaxial,22mm	1	
20	73H20136-41M FPC Pre-Assy,AP Dome FPC,GLOBAL FLEX	1	
21	73H20137-41M FPC Pre-Assy, Qwerty Keypad FPC, GLOBAL FLEX	1	
22	76H02523-00M Adhesive-Double Tape,backup,Camera FPC,18*18*0.05mm,3M 9703	1	
23	76H02529-00M Tape,Qwerty FPC conn,Kapton	2	
24	76H02561-00M Sponge,TP-LCD_connector	1	
25	76H02562-00M Rubber,Microphone	1	
26	76H02564-00M Tape,LCD conn.,Kapton	1	
27	76H02565-00M Tape,Touch Screen,Kapton	1	
28	76H02566-00M Mylar,Receiver	1	
29	76H02569-00M Rubber,Front-LCD	2	



30	76H02570-00M Rubber,Side-LCD	4	
31	76H03105-00M Mylar,Daughter Board,Kapton	1	
32	77H00612-00M Regulation Label,55.9*38.04mm,昇彩	1	
33	77H00685-00M Water Sensitive Label,MING JYE,4*4mm,3M 5558	1	
34	36H00375-02M Switch,Black,PANASONIC,EVQWJN008 1	1	
35	61H00144-10M Touch Window, SYNAPTICS, TM-01062-001, w/o CAMERA HOLE ,77.74*51.1*0.48mm	1	
36	71H02357-00M Cover,IO cover,TMUS,Black	1	
37	72H00740-01M Screw,PH,FD,M1.6X1.6,Nickel-Black+NYLOK	2	
38	72H02873-00M Screw,FH M1.4-0.3*4.3 BZ+Ny	1	
39	73H20132-41M FPC Pre-Assy,Dispaly FPC,GLOBAL FLEX	1	
40	73H20179-41M FPC Pre-Assy,Hinge FPC,GLOBAL FLEX	1	
41	74H01149-00M Cover Pre-Assy,C cover,TMUS,Black(matt)	1	
42	74H01155-01M Cover Pre-Assy,Battery cover,Black,TMUS,w/logo,Dream-O6	1	
43	74H01156-00M Cover Pre-Assy,UI,TMUS,Black	1	
44	74H01157-00M Housing Pre-Assy,D_cover,TMUS,Black(matt)	1	
45	74H01158-00M Keypad Pre-Assy,TMUS,QWERTY,Black,WWE	1	
46	74H01163-01M Bezel Pre-Assy,A Cover,TMUS,Black,w/ logo	1	
47	74H01164-00M Keypad Pre-Assy,APP-key,TMUS,Black	1	
48	74H01172-04M Hinge Pre-Assy,Black,TMUS.w/ logo,DIABELL	1	

NOTE:

THE PHOTO OF SPL IS GENERIC AND ONLY FOR REFERENCE, THE COLOR AND APPEARANCE MAY BE DIFFERENT FROM THE SHIPPED PARTS, IF YOU WANT TO APPLY THOSE PARTS, PLEASE CONTACT YOUR SERVICE ACCOUNT MANAGER FOR MORE INFORMATION.

AS FOR PICTURE, PLEASE REFER TO THE TABLE AS BELOW.

FOR REFURBISHMENT PARTS, THE TABLE IS FOR YOUR REFERENCE. YOU CAN DO THE REFURBISHMENT ONLY WHEN YOUR SERVICE MODEL IS ALLOWED TO DO THE REFURBISHMENT.



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Picture for SPL 80H Kernel and Accessories

(Part no on picture is for Generic version only, please check SPL for detail per customer)

Refurbishment Repair code Return to HTC		No G103.1 No
Q'ty	1	
Description	Receiver,AAC ELECTRONICS	
Part No.	36H00695-01M	

Part No.	51H00442-00M	
Description	GPS Antenna Board	
Q'ty	1	
Re	furbishment	No
Repair code		M206
Return to HTC		No

Repair code Return to HTC		No No
Refurbishment		No M104.3
Q'ty	1	
Description	UMTS Antenna Board	50H00441-05H
Part No.	51H00441-XXM (Different P/N by customer)	

Part No.	51H40446-XXM (Different P/N by customer)	
Description	PCBA-MAIN BOARD	
Q'ty	1	
Re	furbishment	No
Repair code		M101
Re	turn to HTC	Yes

Part No. Description Q'ty	51H10069-00M Daughter Board	
Q'ty 1 Refurbishment Repair code Return to HTC		No M201

Part No	54H00287-00M	Management of the Control of the Con
Description	Camera Module Micron,59.52*24.09*6. 3mm	1915Hern
Q'ty	1	
Re	furbishment	No
Repair code		G117
Re	turn to HTC	No



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Part No.	36H00720-00M	And the second
Description	Speaker,KDIC	
Q'ty	1	
Refurbishment		No
Repair code		G103
Return to HTC		No

Part No.	60H00152-00M	
Description	TFT-LCD Module,SHARP	
Q'ty	1	
Refurbishment		No
Repair code		L101
Return to HTC		Yes

Part No.	61H00144-10M (Different P/N by customer)	
Description	Touch Window, SYNAPTICS,w/o CAMERA HOLE	
Q'ty	1	
Refurbishment		Yes
Repair code		L103
Return to HTC		No

Part No.	71H02354-00M		
Description	Lens,Led,Dream		
Q'ty	1		
Refurbishment		No	
Repair code		N/A	
Return to HTC		No	

Part No.	72H00624-01M	
Description	Screw,hinge,PH,BIH,M 1.6*2,NINY	
Q'ty	4	
Refurbishment		No
Repair code		N/A
Return to HTC		No

Part No.	72H01059-00M	
Description	Screw,POINT Mechanical,P,1.6*4.5, NI+NYLOK,T6	
Q'ty	1	
Refurbishment		No
Repair code		N/A
Return to HTC		No

Return to HTC		No
Part No	72H02325-00M	
Description	Screw,KT,M1.6*3.5 ,Ni-plated, NY	
Q'ty	4	
Refurbishment		No
Repair code		N/A
Return to HTC		No

Part No.	72H02403-00M	
Description	Screw,PH, FD,T1.6*6,Nickel	
Q'ty	2	T.
Refurbishment		No
Repair code		N/A
Re	turn to HTC	No



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Part No.	72H02404-00	2	
Description	Screw,PH,FD,T1.4*2. 65,Nickel,Black		
Q'ty	2		
Ref	furbishment	No	
Repair code		N/A	
Return to HTC		No	

Part No	72H02481-00M	OBI
Description	Gasket,Hinge FPC stiffener,15*8*0.1mm	
Q'ty	2	
Refurbishment		No
Repair code		N/A
Return to HTC		No

Part No	72H02483-00M	
Description	EMI Gasket,Shielding,20*5 *1.3mm	.)
Q'ty	1	
Ref	furbishment	No
Repair code		N/A
Return to HTC		No

Part No	72H02663-00M	2 12
Description	Screw,BT,KH,1.4X3.3, BZ	為 免
Q'ty	6	
Re	furbishment	No
Repair code		N/A
Return to HTC		No

Part No	73H00284-00M	
Description	Cable,UMTS,ACON,U MTS coaxial,80mm	
Q'ty	1	
Ref	furbishment	No
Repair code		B108
Return to HTC		No

Part No.	73H00285-00M	
Description	Cable,GPS,ACON,Co axial,22mm	\$=====================================
Q'ty	1	
Re	furbishment	No
Repair code		B108
Re	turn to HTC	No

Part No	73H20136-41M	
Description	FPC Pre-Assy,AP Dome FPC,GLOBAL FLEX	
Q'ty	1	
Ref	furbishment	No
Repair code		C122
Return to HTC		No

Part No	73H20137-41M		
Description	Pre-Assy,Qwerty Keypad FPC,GLOBAL FLEX		
Q'ty	1		
Refurbishment		No	
Repair code		C122.1	
Re	turn to HTC	No	



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Part No	76H02523-00M	Section 1
	Adhesive-Double	
Description	Tape,backup,Camera	
	FPC,18*18*0.05mm,3	
Q'ty	1	SOURCE SEE SEE SECURITY
or cy	'	
Ref	urbishment	Yes
Repair code		N/A
Return to HTC		No

Part No	76H02529-00M	
Description	Tape,Qwerty FPC conn,Kapton	
Q'ty	3	
Re	furbishment	Yes
Repair code		N/A
Return to HTC		No

Q'ty	1	
Part No Description	76H02564-00M ape,Kapton_Spong_ CD-connector	

Part No	76H02562-00M	
Description	Rubber,Microphone	
Q'ty	1	(300)
Rei	furbishment	No
Repair code		N/A
Return to HTC		No

Part No	76H02569-00M	
Description	Rubber,Front-LCD	
Q'ty	2	
Ref	- Furbishment	No
Repair code		N/A
Return to HTC		No

Part No	76H02565-00M	0 - 0
Description	Tape,Kapton_Spong_ TP-connector	Probate C
Q'ty	1	
Re	furbishment	No
Repair code		N/A
Re	turn to HTC	No

Part No	76H02570-00M	
Description	Rubber,Side-LCD	
Q'ty	4	0
Ref	furbishment	No
Repair code		N/A
Re	turn to HTC	No

Part No	77H00460-01M	
Description	Tamper-Evident Label,VOID wording,black	VOID
Q'ty	1	
Re	furbishment	Yes
Repair code		N/A
Re	turn to HTC	No



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Part No	77H00612-00M	TC (recorded
Description	Regulation Label,55.9*38.04mm, 昇彩	s ind
Q'ty	1	SV CC V
Ref	furbishment	Yes
R	epair code	N/A
Re	turn to HTC	No

Part No	77H00685-00M	
Description	Water Sensitive Label,MING JYE,4*4mm,3M 5558	
Q'ty	1	
Re	furbishment	Yes
R	epair code	O12.1
Re	turn to HTC	No

Part No	76H10039-00M	63,42
Description	Protector Film,39.78*0.04*88.34 mm,MA2550	TEE
Q'ty	1	95546 (E)
Ref	furbishment	Yes
R	epair code	N/A
Ret	turn to HTC	No

Part No	77H00470-01M	23.00 -
Description	Blank Label,for barcode printing	75. 0.0. xxHxxxxxx-xx
Q'ty	1	**************************************
Re	furbishment	Yes
R	epair code	N/A
Re	turn to HTC	No

Part No	76H10005-01M (Different P/N by customer)	
Description	Protector Film, screen protector, w/o warning message	
Q'ty	1	
Ref	furbishment	Yes
R	epair code	N/A
Ret	turn to HTC	No

Part No Description Q'ty	76H03105-00M Mylar,Daughter Board,Kapton	8409 13 100 100 100 100 100 100 100 100 100
R	furbishment epair code turn to HTC	No N/A No

Part No	36H00375-XXM (Different P/N by customer)	/ = \
Description	Switch,PANASONIC	
Q'ty	1	
Ref	urbishment	Yes
Repair code		C105
Ret	urn to HTC	No

Part No	71H02357-XXM (Different P/N by customer)	
Description	Cover,IO cover	
Q'ty	1	
Re	furbishment	Yes
Repair code		C113
Re	turn to HTC	No



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Part No	72H00740-01M	
Description	Screw,PH,FD,M1.6 X 1.6,Nickel- Black+NYLOK	
Q'ty	2	
Ref	furbishment	No
Repair code		N/A
Return to HTC		No
		<u> </u>

Part No	72H02873-00M	
Description	Screw,FH M1.4- 0.3*4.3 BZ+Ny	
Q'ty	2	
Re	furbishment	No
Repair code		N/A
Return to HTC		No

Part No	73H20132-41M	
Description	FPC Pre-Assy,Dispaly FPC,GLOBAL FLEX	
Q'ty	1	
Re	furbishment	No
Repair code		C122.3
Return to HTC		No

Part No	73H20179-41M (Different P/N by customer)	
Description	FPC Pre-Assy,Hinge FPC,GLOBAL FLEX	
Q'ty	1	E.
Refurbishment		Yes
Repair code		C124
Return to HTC		No

Part No	74H01149-xxM (Different P/N by customer)	
Description	Cover Pre-Assy,C cover	
Q'ty	1	
Refurbishment		Yes
Repair code		C101.6
Return to HTC		No
	·	

Part No	74H01155-xxM (Different P/N by customer)	
Description	Cover Pre- Assy,Battery cover	4,
Q'ty	1	
Refurbishment		Yes
Repair code		C112
Return to HTC		No

Part No	74H01156-xxM (Different P/N by customer)	
Description	Cover Pre-Assy,Ul	
Q'ty	1	
Refurbishment		Yes
Repair code		C112.5
Return to HTC		No

Part No	74H01157-xxM (Different P/N by customer)	
Description	Housing Pre- Assy,D_cover	
Q'ty	1	
Refurbishment		Yes
Repair code		C102
Return to HTC		No



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Part No	74H01158-XXM (Different P/N by customer)	
Description	Keypad Pre- Assy,QWERTY	
Q'ty	1	AT SM @ / AT &
Refurbishment		Yes
Repair code		C109
Return to HTC		No

Part No	74H01163-XXM (Different P/N by customer)	
Description	Bezel Pre-Assy,A Cover	
Q'ty	1	
Refurbishment		Yes
Repair code		C101.5
Return to HTC		No

Part No	74H01164-xxM (Different P/N by customer)	MENU J
Description	Keypad Pre- Assy,APP-key	
Q'ty	1	
Ref	furbishment	Yes
Repair code		C106
Return to HTC		No

Part No	74H01172-xxM (Different P/N by customer)	
Description	Hinge Pre-Assy_SZS	
Q'ty	1	
Refurbishment		Yes
Repair code		C102.5
Re	turn to HTC	No

Part No 76H02929-00M Description Rubber, LED to A cover Q'ty 1 Refurbishment No Repair code N/A	Return to HTC		No
Description Rubber,LED to A cover Q'ty 1	Repair code		N/A
Description Rubber,LED to A cover	Refurbishment		No
Description Rubber,LED to A	Q'ty	1	
Part No 76H02929-00M	Description	·	Political Control of the Control of
	Part No	76H02929-00M	

Part No	72H02996-01M	
Description	EMI Gasket,Touch Panel	
Q'ty	1	
Refurbishment		No
Repair code		N/A
Return to HTC		No

Part No	76H03274-00M	
Description	Adhesive-Double Tape	front
Q'ty	1	978 ——
Refurbishment		Yes
Repair code		N/A
Return to HTC		No

Part No	76H02553-00M	
Description	Adhesive-Double Tape,Hinge-FPC	
Q'ty	1	
Refurbishment		Yes
Repair code		N/A
Return to HTC		No



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Part No	71H02353-xxM (Different P/N by customer)	
Description	Chassis,Display FPC	
Q'ty	1	
Ref	urbishment	Yes
Repair code		N/A
Return to HTC		No

Part No	71H02352-xxM (Different P/N by customer)		
Description	Chassis,Hinge FPC		
Q'ty	1		
Refurbishment		Yes	
Repair code		N/A	
Return to HTC		No	

Part No	79H00055-XXM (Different P/N by customer)	200 Table 2000 Table 2
Description	AC Adapter,1A,5V	
Q'ty	1	
Ref	furbishment	No
Repair code		G101
Return to HTC		No

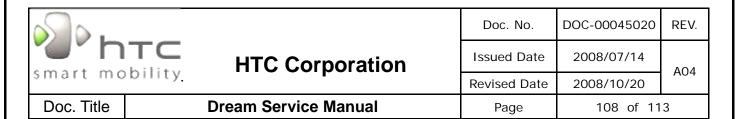
Part No	73H00296-01M		
Description	Cable,60-4516- 200,MEC,DC U200,08' ID		
Q'ty	1		
Refurbishment		No	
Repair code		G110	
Return to HTC		No	

Part No	70H00177-XXM (Different P/N by customer)	
Description	AC Adapter,1A,5V	T _C
Q'ty	1	182
Ref	furbishment	No
R	epair code	G110
Ref	turn to HTC	No
		_

Part No	36H00582-01M	
Description	Earphone,COTRON,C HM-311STV08002	
Q'ty	1	
Re	furbishment	No
R	epair code	G106
Re	turn to HTC	No

Part No	54H20043-XXM (Different P/N by customer)	San)isk 💯
Description	Micro SD Card,1GB,TMUS,w/co ntent,w/o plastic case	1.0 _{GB}
Q'ty	1	
Ref	furbishment	No
R	epair code	G104
Ret	turn to HTC	No

Part No	54H20003-00C	
Description	Consign Module Assy,SIM Card Module,T-MOBILE US	2000 TO 1000 T
Q'ty	1	
Re	furbishment	No
R	epair code	G110
Re	turn to HTC	No



Part No Description	35H00106-01M BATTERY_LI- ION,1150mAh,3.7V,S ANYO,DYNAPACK	AND SECTION OF THE PROPERTY OF	
Q'ty	1	DURK 1065000447 Pall 10. 53/100 100/0 IN	
Ref	furbishment	No	
Repair code		B101	
Return to HTC		Yes	

Part No		
Description		
Q'ty		
Re	furbishment	
R	epair code	
Re	turn to HTC	

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9.2. Board Level 2.5 Repairs

Basic Repair Instructions for Component Replacement:

- Step 1 Place the solder-proof tape to cover the surrounding area of the components which being replaced.

 arning: DO NOT overheat the tape and components to avoid the tape melted and the components damaged
- Step 2 Use Heater Gun (HAKO850B, set the temperature between 350°C, Air Speed 3~5) to remove the components.
- Step 3 It has to wait the temperature cool down before the damaged components been removed. Or, the others components could be gone when the solder-proof tape been taken off.
- Step 4 After the damaged or defective components have been replaced; clear the surroundings for solder and flux residues.

Notice:

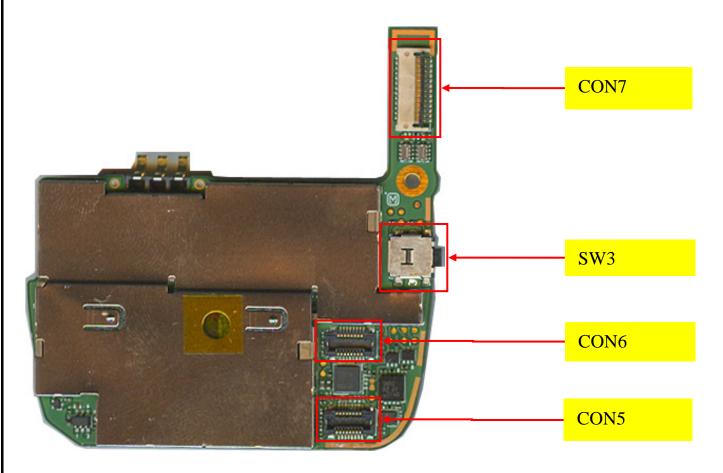
- A. Checking the polarity of CON5 \ CON6 \ CON7 \ CON8 \ CON10, and the position can't be shifted.
- B. Checking the polarity of CON7 · CON8, and it can't be reversed.
- C. All the parts of the PCB should be checked if it is missing or not.
- D. The OP must to wear antistatic wrist band .Don't put boards together and avoid hitting them.

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51H40446-XXM PCBA-MAIN BOARD(Side A)

	51H40446-XXM PCBA-MAIN BOARD(Side A)						
Location	P/N	Description	Q'ty	Remark			
SW3	36H00683-00M	Switch,NTC603-CB1G-B200T,T-MEC,Double-action w/o boss	1	Camera switch			
CON5	75H00755-00M	Connector B to B,16P,0.4pitch,AXT316164,PANASONIC,0.3A,60V,90mohm	1				
CON6	75H00755-00M	Connector B to B,16P,0.4pitch,AXT316164,PANASONIC,0.3A,60V,90mohm	1				
CON7	75H00753-00M	Connector FPC,26P,0.3Pitch,0.2A,50V,FF12-26A-R11B,DDK	1				

SIDE A PHOTO AND COMPONENT LOCATION

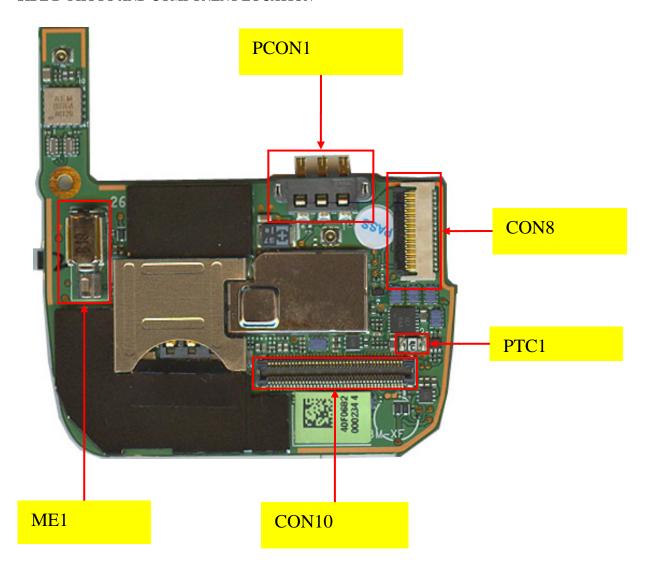


			Doc. No.	DOC-00045020	REV.
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smart mo	DIIITY	in a composition	Revised Date	2008/10/20	A04
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51H40446-XXM PCBA-MAIN BOARD(Side B)

51H40446-XXM PCBA-MAIN BOARD(Side B)						
Location	P/N	Description	Q'ty	Remark		
PCON1		Connector Device(Battery conn), 3P, 2.5 pitch, 250089MB003G400ZL, SUYIN, 0.5A, 5V, 50 mohm	1			
CON8	75H00761-00M	Connector FPC,31P,0.3pitch,FF12-31A-R11B,DDK,0.2A,50V	1			
CON10	75H00754-00M	Connector B to B,80P,0.4pitch,AXT380164,PANASONIC,0.3A,60V,90mohm	1			
PTC1	36H00602-00M	Fuse,SMD0805P100TF,POLYTORNICS,PTC,85/-40degC	1	Fuse		
ME1	36H00665-00M	Vibrator,BHT-3285,SANYO,SMT Type,70/-20degC	1			

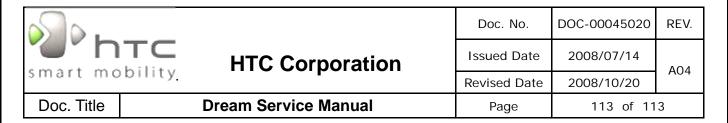
SIDE B PHOTO AND COMPONENT LOCATION



<u></u>		Doc. No.	DOC-00045020	REV.	
" htc		HTC Corporation	Issued Date	ate 2008/07/14	
smart mo	DIIITY.		Revised Date	2008/10/20	A04
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10. RF Antenna Specification

Dream WCDMA Antenna Test Specification (US 850/1900 System)									
Item	Toot Name	TX Level	Uplink / Downlink 1st Downlin		k note				
	Test Name		UA RF CN	cell power	note				
1	Camp@ W-CDMA	3	1312 / 1537	-60					
	Band (AWS)								
2	BS Originate Cell	3	1312 / 1537	-60					
Receiver Test									
3	Fast Bit Error Rate	3	1312 / 1537	-104					
4	Fast Bit Error Rate	3	1450 / 1675	-104	<=1.2 %				
5	Fast Bit Error Rate	3	1513 / 1738	-104					
Transmitter Test									
6	TX Power	3	1312 / 1537	-60	>= 18 dbm				
7	TX Power	3	1450 / 1675	-60					
8	TX Power	3	1513 / 1738	-60					
	Dream GSM Antenna Test Specification (US 850/1900 System)								
Itom	Test Name	TX Level	TCH	1st Downlink	noto				
Item	rest Name	IA Level	ICH	cell power	note				
1	Wait_Signal	0	600	-65					
2	Power_Class	0	600	-65					
GSM 850 Receiver Test									
3	Fast Bit Error Rate	5	128	-104	<=2 %				
4	Fast Bit Error Rate	5	189	-104					
5	Fast Bit Error Rate	5	251	-104					
GSM 850 Transmitter Test									
6	TX Power	5	128	-65	>=28 dbm				
7	TX Power	5	189	-65					
8	TX Power	5	251	-65					
•		DCS 180	O Receiver Test	•					
9	Fast Bit Error Rate	0	512	-104	<=2%				
10	Fast Bit Error Rate	0	698	-104					
11	Fast Bit Error Rate	0	885	-104					
DCS 1800 Transmitter Test									
12	TX Power	0	521	-65	>= 25 dbm				
13	TX Power	0	698	-65					
14	TX Power	0	885	-65					
PCS 1900 Receiver Test									
9	Fast Bit Error Rate	0	512	-104					
10	Fast Bit Error Rate	0	661	-104	<=2%				
11	Fast Bit Error Rate	0	810	-104					
PCS 1900 Transmitter Test									
12	TX Power	0	512	-65	>=27 dbm				
13	TX Power	0	661	-65					
14	TX Power	0	810	-65					



Dream WCDMA Antenna Test Specification(EU 900/1800 System)								
Item	Test Name	TX Level	Uplink / Downlink UA RF CN	1st Downlink cell power	note			
1	<u>Camp@ W-CDMA</u> Band (2100)	3	9613 / 10563	-60				
2	BS Originate Cell	3	9613 / 10563	-60				
Receiver Test								
3	Fast Bit Error Rate	3	9613 / 10563	-104				
4	Fast Bit Error Rate	3	9750 / 10700	-104	<=1.2 %			
5	Fast Bit Error Rate	3	9887 / 10837	-104				
Transmitter Test								
6	TX Power	3	9613 / 10563	-60				
7	TX Power	3	9750 / 10700	-60	>= 18 dbm			
8	TX Power	3	9887 / 10837	-60				
Dream GSM Antenna Test Specification (EU 900/1800 System)								
Item	Test Name	TX Level	тсн	1st Downlink	note			
				cell power	note			
1	Wait_Signal	0	600	-65				
2	Power_Class	0	600	-65				
GSM 900 Receiver Test								
3	Fast Bit Error Rate	5	975	-104				
4	Fast Bit Error Rate	5	42	-104	<=2 %			
5	Fast Bit Error Rate	5	124	-104				
GSM 900 Transmitter Test								
6	TX Power	5	975	-65				
7	TX Power	5	42	-65	>=28 dbm			
8	TX Power	5	124	-65				
DCS 1800 Receiver Test								
9	Fast Bit Error Rate	0	512	-104				
10	Fast Bit Error Rate	0	698	-104	<=2 %			
11	Fast Bit Error Rate	0	885	-104				
		DCS 1800	Transmitter Test					
12	TX Power	0	521	-65				
13	TX Power	0	698	-65	>=27 dbm			
14	TX Power	0	885	-65				
		PCS 190	0 Receiver Test	<u> </u>				
9	Fast Bit Error Rate	0	512	-104				
10	Fast Bit Error Rate	0	661	-104	<=2 %			
11	Fast Bit Error Rate	0	810	-104				
PCS 1900 Transmitter Test								
12	TX Power	0	512	-65				
13	TX Power	0	661	-65	>=25 dbm			
14	TX Power	0	810	-65				