



Service Manual
for
Breeze

# HTC Proprietary Confidential Treatment Requested



**Rev. A02** Aug. 24, 2006

HTC Corp.

Engineering Mobility





# TITLE: Service Manual for Breeze

REV. NO.	DATE	CONTENTS	DEP.	REVISED	APP´D	STGE.PER.
A01	07/05/2006	First release	TSE	Tracy		
A02	08/24/2006	Revised page 32. test item	TSE	Tracy		





# Table of contents

Chapter 1 - Introduction	5
1.1 History	
Chapter 2 - Product Specifications	6
Chapter 3 - Servicing Tools	9
Chapter 4 - Assembling and Disassembling	10
4.1 Disassembling	
4.2 Assembling	
4.3 MB Pre-Assembling	
4.4 LCD Pre-Assembling	
Chapter 5 - Diagnostic Programs	32
5.1 List of Test Items (Diagnostics in SD card)	
5.2 Test Procedure	
5.3 Test Procedure and Description	
Chapter 6 - Leakage current Measurement on MB	36
6.1 Leakage current measurement with Fixture	
6.2 Battery Capacity Test	
Chapter 7 - Software Upgrade procedure	40
7.1 Software upgrade	
7.2 Smartphone Reset	
7.4 Software Backup to SD card	
Chapter 8 - RF Antenna test spec and criteria	47
8.1 Antenna Test Specification	
8.2 Antenna Test Criteria	





Chapter 9 - Inspection Criteria	49
9.1 Definition	
9.2 Inspection Area	
9.3 Criteria	
Chapter 10 - Trouble Shooting	51
Chapter 11 - Labeling Plan	58
Chapter 12 - Spare parts list	66
12.1 Spare parts list for repair	
12.2 Accessory Spare parts list	
12.3 Board level parts list	
Chapter 13 - Board Level Repair	71
13.1 Problem Identification & Troubleshooting	
13.2 Components to be Replaced	
Chapter 14 – Return to Vendor(RTV)	75
Chapter 15 – Repair report format and definition	76
Chapter 16 – HTC service document on line (SDO)	79





# ${\bf Chapter} \ 1-{\bf Introduction}$

This manual provides the technical information to support the service activities of Breeze. It contains highly confidential information, so any or all of this document should not be revealed to any third party.

## 1.1 History

Reversion	Update item	Pages effected
A01	First release	N/A





# Chapter 2 - Product Specifications

Function	Specification
Platform	Bar type form factor with Tri-mode HSDPA/
	<ul> <li>UMTS and Tri-band GSM/ GPRS/ EDGE,</li> </ul>
	Bluetooth, and mega-pixel camera
D: .	Microsoft Windows Mobile Version 5.0 -Smartphone
Dimensions	• 112.4mm(L) x 49mm(W) x 14.8mm(T)
Weight	• 120g (with battery pack)
Processor	• Qualcomm MSM6275
	Samsung 2442M stacked CPU with 300MHz
Memory	• Flash ROM: 128MB
	RAM: 64MB SDRAM
HSDPA/UMTS/GP	<ul> <li>HSDPA/UMTS/GPRS/ EDGE/GSM Functional</li> </ul>
RS/ EDGE/GSM	Internal antenna
Functional block	Tri-Mode (HSDPA/UMTS, EDGE, GSM/GPRS)
	UMTS/HSDPA(TBD)
	<ul><li>2100: 1920-1980, 2110-2170MHz</li><li>EDGE/GSM/GPRS</li></ul>
	• 900: 880-915, 925-960MHz
	• 1800: 1710-1785, 1805-1880MHz
	1900: 1850-1910, 1930-1990MHz
Display	2.2" 64K colors TFT LCD
	LED backlight
Keyboard/Button	Power Button/Quick List (Wake up key)
	<ul> <li>Two Soft-key Buttons (Wake up key)</li> </ul>
	<ul> <li>5 ways navigation pad</li> </ul>
	<ul><li>Send Button (Wake up key)</li></ul>
	Quick Press: Start a phone call
	Long Press: Switch On/Off loud speaker
	End button (Wake up key)
	Quick Press: End a phone call
	Long Press: Switch On Key Lock
	Video Telephony Button (Wake up key)
	Home (Wake up key)





1
• Quick Press: Home
<ul> <li>Long Press (Press and Hold): BT/PDP Quick list</li> </ul>
Back/Clear Button (Wake up key)
<ul> <li>Text Editing mode: Clear one character (Long press to delete</li> </ul>
whole text field)
<ul> <li>Non-Text mode: Back key</li> </ul>
<ul> <li>Operator Portal Button (Wake up key)</li> </ul>
<ul> <li>Numerical dialing keypad (12 buttons / Wake up key)</li> </ul>
<ul> <li>Keypad is labeled as GSM 02.30</li> </ul>
<ul> <li>Camera Button (Right Lower Side / Wake up Key)</li> </ul>
• 3-Way Jog Wheel (Left Upper Side/ Wake up Key)
Normal function: up/down/action key
<ul> <li>Voice volume control function: voice volume up/down in voice call or in video call.</li> </ul>
Voice Dial/ Voice Record Button (Right Upper Side / Wake up)
Key)
• 1.8V/3V of UICC
<ul> <li>USIM Application at least according to 3GPP TS 31.102</li> </ul>
One Infrared IrDA SIR
• 11-pin mini-USB (USB1.1 full speed) / audio jack in one
Micro SD card slot
External RF connector with cover
• Battery
◆Rechargeable battery, Li-Ion 1190 mAh
◆ RTC backup battery - golden capacitor for min.20minutes
♦ Battery Meter Showing available battery
♦ Low Battery Warning
AC Adapter:
♦ AC input rating: 100 ~ 240 VAC, 50/60Hz
♦DC output: 5VDC, 1A
Ambient light sensor for Keypad LED power consumption
Sensor
Support Mi-ni-USB charging





Davisa ta davisa		
Device to device connectivity	•	Bluetooth
Connectivity		♦ Compliant with v2.0 without EDR
		⇒ Class 2 transmit power
		⇒ Serial Port Profile
	⇒ ActiveSync	
	<ul> <li>Infrared IrDA SIR</li> </ul>	
	•	USB 1.1 with mini-USB plug and receptacle
Digital Camera	•	Main Camera: 1.3 Mega Pixels CMOS
	•	Second Camera: CIF CMOS for Video Telephony
	•	Support Landscape mode
	•	Lighting: Min. 5 Lux
Notification	•	Notification
	•	One bi-color LED (Green, Red and Amber) for UMTS/GSM
		standby, UMTS/GSM network status, Event Notification, Power
		Charging status, PDA Notification
	•	One Blue LED for Bluetooth connectivity status
	•	Vibration for notification and incoming call
	•	Notification by LED, Sound, Message, Vibration Motor
Accessories	•	AC adapter (Mini-USB Plug)
	•	USB Sync. Cable
	•	Stereo wired headset with microphone
		Standard Battery
	•	User Manual, Quick Start Guide, Sync.
	•	Software CD
	•	Option : Car adapter ,Carrying Case, Bluetooth Headset





# Chapter 3 - Servicing Tools

This chapter provides information for the servicing tools for Riemann.

#### **List of Servicing Tools**

No.	Item	Use	Remark
1	Disassembly tools	Plastic stick for dismantle the unit Cleaning wipers Philips Screw driver Protective Film Tweezers Air Gun Clean Bench (Mandatory)	**
2	Mini USB cable	For Synchronization Test	
3	Mini SD Memory Card	For SD card test	
4	Headset	For Hand free / Recording test	
5	AC Adapter	Power supply to this model	
6	Diagnostic Test Program	Test Program for Functional Test	
7	Software Upgrade tools	For software version upgrade or re-flash	
8	Label Printer & Scanner	For Printing & Scanning regulation label when housing or M/B is changed.	**
9	Battery Test Jig	For Main Battery judgment.	
10	Mini SD card for OS reflash	Optional method besides of using RUU via PC	

#### How to purchase repair tool:

Please place your order for item you need to correspond BSO window; normally it will need 2 ~4 weeks for purchasing lead time.

Note: Not suitable for (\*\* IN REMARK)





# **Chapter 4 - Assembling and Disassembling**

#### 4.1 Disassembling



Tools needed for Assembling and Disassembling the Smart Phone

- 1. Glove & Lens Cleaning Tissue.
- 2. Plastic type tweezers.
- 3. Philip Screw Driver #0.
- 4. Philip Screw Driver type T6
- 5. Special Made Plastic Stick
- 6. Precision flat driver type 0.9mm (⊖



Front side



Remove antenna rubber, battery cover, battery from unit



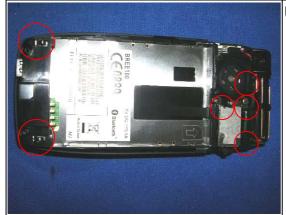




Release the antenna radiator by inserting
Use flat plastic tool to insert into the open gap
(1) and the same method with gap (2)



Release the antenna



Unfasten 6 screws located on the back side







Insert plastic stick into the gap between upper cover and housing to release hooks which fix them.



The same method to release hooks on other side.



Release the Speaker cable before removing the frame.



Separate the Upper cover from frame housing



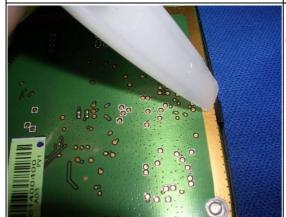




1. To remove the speaker, release speaker rubber from the Housing.



Separate the speaker rubber and the speaker.



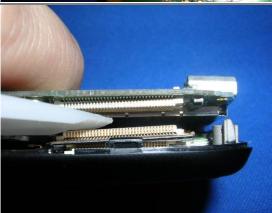
Release 6 hooks which hold the MB with upper cover, starting from left side.



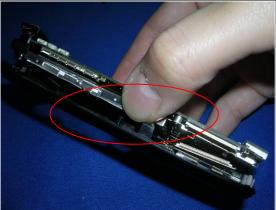




Same as the other side.



\*.Disconnect the switch board connector first



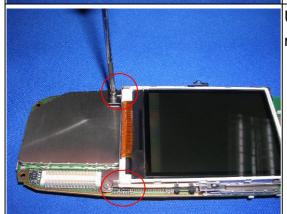
Remove the MB together with the LCD from the Bezel, pay attention to the hooks.







Take out the MB and LCD
Please put on soft surface to protect the LCD
Main board and Bezel parts.



Un-fasten 2 screws to release the LCD from main board.



Dis-connect the LCD connector.

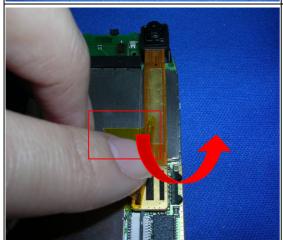
Be slightly on this to avoid the connector damaged.



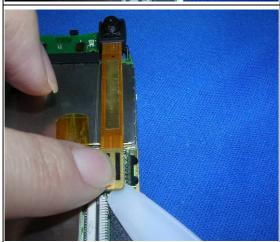




Take out the LCD



Remove the tape from the camera connector

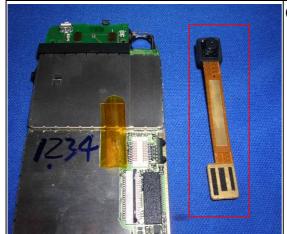


To remove Camera use soft tool such as stylus to take out the camera.

**Caution:** Please do not pull out the Camera from its FPC side







Camera module



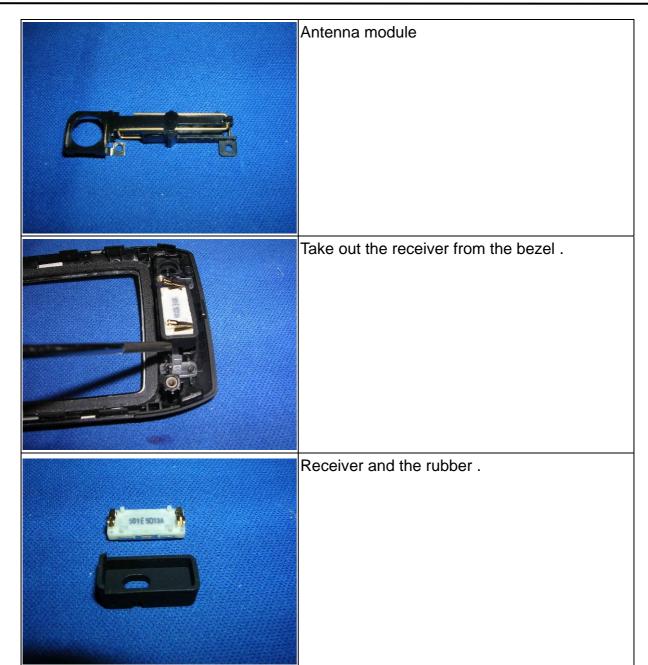
Release the antenna hook



Take out the antenna module from the main board













Unfasten 4 screws to release the APP switch board switch board.



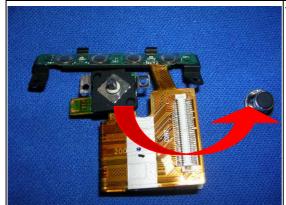
Dis-assembly the switch board connector before take out the APP switch board



APP Switch board







Take off the Navigation key cap.



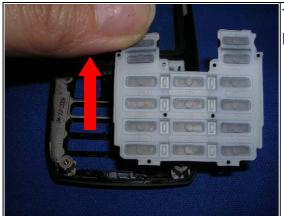
Remove the switch board from the Bezel.



Switch board







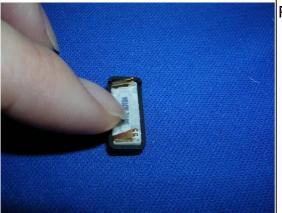
Take out the APP key pad and switch board key pad from the bezel.



APP pad and key pad.

The dis-assembly process is done.

# **4.2 Assembly Process**



Put the receiver into the rubber.



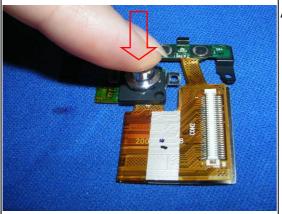




**Assemble** Receiver into its place, notice the two pins **should not bent** on assembly process.



Assemble APP keypad and numeric keypad on bezel.



Assembly the navigation key cap.







Assembly Switch Board into bezel.



Add the navigation switch board on the switch board and connecting the switch board's connector.



Fasten 4 screws to fix the switch board.
Upper part assembly is done
Torque 0.6±0.1 kgf-cm







### LCD assembly.

Insert the LCD into MB connector which refer to white guide line

Use your finger to push the FPC black Mylar on FPC



Lock the connector.

Note: Once down the white line should be in parallel with connector cover.

Remark: Make sure the LCD is installed properly.

\*.Note

Please don't pull the LCD FPC directly ,hold the edge of LCD instead.



Connecting the camera module as the picture shown.



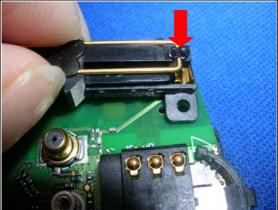




Fasten 2 screws to fix the LCD with main board.



Remember to put the MIC rubber on the MIC.



Assembly the Antenna on the main board .

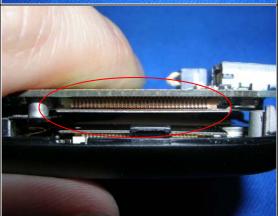






Assemble the MB AND LCD into the bezel.

Make sure the LCD & MB is inserted properly into hooks.



Connecting the switchboard connector with main board.



Put the speaker rubber into the Housing.







Assembly the speaker into the rubber .



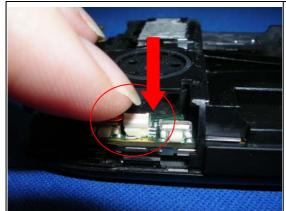
Assemble housing to bezel part.
Starting from bottom part, match the connector into their place.



Fix along each side of unit







Remember to connect the speaker cable.



Fasten 2 screws to fix the housing part.

Torque: 1.0+-0.1kgf-cm



Assembly the antenna cover.

Be aware of install the antenna cover when insert the volume switch.







Fasten 2 screws follow the sequence on picture.

Torque: 1.0+-0.1kgf-cm



Attach the battery.



Put the battery cover.







Add the antenna rubber into the antenna cover.

If the warranty seal is broken on receiving, please treat as out of Warranty(F216).

The assembly proc The unit now is ready for Functional TEST ess is done.





# 4.3 MB Pre-assembly

## MB Pre-assembly (P/N:)

Parts that need to pre-assembled first upon replacing to new one:

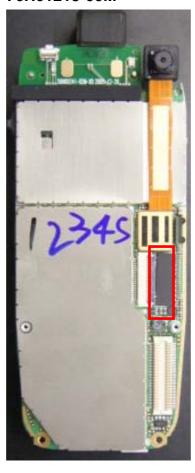
### Main board.( A SIDE)

#### Rubber

P/N: 76H01179-00M



# Sponge 76H01218-00M







# Chapter 5. Diagnostics Program

#### 5.1 List of Test Item

- You will see HTC Copy right on the first page of Diagnostic program.
- Totally there are 20 items content of Diagnostic test.

No.	Item Description		Remark			
*	Function test					
1	Auto-test	Functional test automatically				
2	SDRAM TEST	RAM Memory Test				
3	DISP TEST	LCD pattern display test				
4	LED Test	LED (BLUE/GREEN/RED/Key ) test				
5	Key Test	Keypad & soft-key pressing test				
6	Timer Test	RTC timer test				
7	VIB. Test	Vibrator On/Off test				
8	FLight TEST	Front light Test				
9	SD TEST	SD card read / write test				
10	Receiver TEST	Test Receiver output				
11	INT Audio TEST	Internal Audio test				
12	Ext Audio TEST External Audio test					
13	LI Sensor	Light Sensor Test				
14	Checksum	Checksum value check after Reflash				
*	Device Info	Show Unit Serial No and IMEI No.				
*	RUN IN					
	Perform RUN IN Test					
	Some items need to test under OS Mode					
1	USB TEST	Link with PC/Notebook to check USB Link function				
2	SIR Test	Infrared port test	Test with second unit			
3	Camera Test	Test Camera Function				
4	Bluetooth	Test Bluetooth function				





#### 5.2 Test procedure

- (a) Power OFF.
- (b) Insert Diagnostic Micro SD card (provide by HTC) to Smart phone Unit
- (c) Set the Unit into Boot loader Mode (Press & Hold **Capture + Power** button). Then press Action key into Diagnostic test.
- (d) On test menu, use Navigation button to select the item then press Action key for testing, you could also use numeric key to select the test item. Use Right/Left to change to other page.
- (e) Remove the battery directly to exit the Diagnostic program when finish the testing.
- (f) If the system fails while testing, please also remove the battery directly to turn off power.

#### **IMPORTANT NOTICE:**

- 1. Please do not leave the mini SD diagnostic card left on the unit while booting to Windows mode. Because mini SD card do not have lock mechanism, easily to be formatted accidentally.
- 2. Once the unit has been entering Windows mode (HOME SCREEN), the SD card might be formatted already and once executing the diagnostic will stop on "CHECKSUM ERROR "without successfully entering the Diagnostic.
- 3. Once happen, you might need to ask HTC assistance for card replacement.
- 4. Please use one of SD card with diagnostic program pre-loaded as your master sd card ,in case of your SD card accidentally formatted, use it to restore the diagnostic software.





## 5.3 Test procedure and description

No.	Item	Description	Remark	
1	Auto TEST	Functional test by automatically	Will stop once FAILED.	
2	DISP TEST	Press Action to change display mode	Press Action to change display mode	
3	LED Test	LED ON for RED>GREEN>BLUE>AMBER >Keypad	Press Action to NEXT	
4	Button Test	JOGACT>JOGAUP>JOGADN>Record>Launch(cap ture)> Key up> Key Down> Key Left >Key Right>Key Action> AP1 >AP2 >AP3 >AP4 >Talk >HOME>End > Back>Numeric(1 ~ #)	Back to Main MENU automatically	
5	Time Test	RTC timer test	Back to Main MENU automatically	
6	Vibrator. Test	Select this item will activate Vibrator	Press Action to MENU	
7	FLight TEST	Back light adjust from MAX >DIM > OFF	Press Action to MENU	
8	SD TEST	Performing SD R/W test	Back to Main MENU automatically	
9	Receiver Test	Select this item to check Receiver quality	Back to Main MENU automatically	
10	Int. Audio Test	Recording test via MIC > Speaker	Back to Main MENU automatically	
11	Ext. Audio Test	Recording test via MIC > Receiver	Back to Main MENU automatically	
12	LI Sensor	Light Sensor Test	Put your finger into light sensor on bottom part of unit, under 0 keypad. Follow procedure on screen.	
13	Batt Info	Show Battery capacity(ref)	Press Action to exit	
14	Unit Info	Show Unit Serial No and IMEI No.	Press " 0 " to exit	
15	RUN IN	For RUN IN Test	Could be selected as 1,2,4,8.	
16	CheckSum	Calculate checksum of Flash-ROM	Could be use for verifying after OS reflash	
17	SD RAM test	RAM Memory test		
Some items need to test under OS Mode				
1	USB TEST	Link with PC/Notebook to check USB Link function		





2	SIR Test	Infrared port test	Test with second unit
3	Camera Test	Test Camera Function	
4	Bluetooth	Test Bluetooth function	





## **Chapter 6 – Leakage current measurement**

This is a quick method to measure if any abnormal leakage current on main board which caused high power consumption compare to GOOD main board.

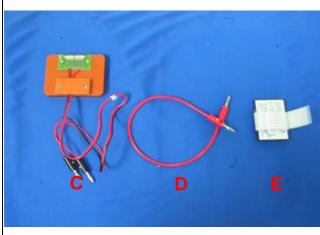
#### (1) Requirement:

- Power Supply
- Micro-current Meter
- Current series JIG
- CABLE
- Battery JIG



#### Equipment:

- A. Power Supply (set at 4 V /1A).
- B. Micro-Current Meter (support 0.5mA ~ 1A).



#### Fixture:

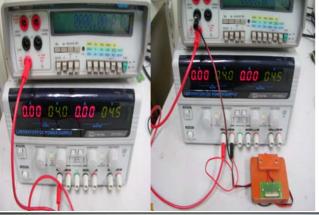
- C. Current series jig.( with black and red cable).
- D. Cable.
- E. Battery with extension cable.







Connect cable (D) to positive polarity of power supply (A) and current meter (B).



Connect cable of fixture (C) to negative polarity of power supply (A) and current meter (B).



Setting is Ready now for testing.( Don't turn the power on at this moment )







Turn on power supply ( 4V) and current meter ( 2A)
Set the unit to :

- \* Flight mode
- \* Turn off Bluetooth



#### Measure flight mode current

Wait about 1 minutes, display will be off, in this condition, please check current value on the current meter,

Current value must under **64 mA**, if over, it means M/B failed, please replace M/B for repair.



Switch OFF the unit. Unit is turn off and no display. Measure power off current Check current value on the current meter, Current value must less than 4.2 mA, if over, it means M/B failed, please replace M/B for repair.





#### **Conclusion:**

If current consumption is passed at both of flight and power off mode, it means M/B is GOOD.

If there is any item FAILED at flight or power off mode, it means M/B is failed, please replace M/B for repair.

#### **Measurement parameter**

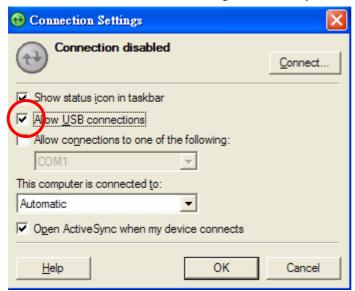
Measurement mode	Measured Current	REMARK
Flight Mode & Display off	Under 64mA	MB is good
	Over 64mA	Fail, MB need to be further repaired
POWER OFF	Under 4.2 mA	MB is good
	Over 4.2mA	Fail, MB need to be further repaired





#### Chapter 7 – Software Upgrade Procedure

- 7.1 Software upgrades
- (1) System Requirement:
  - Windows XP on PC
  - USB Cable
  - ActiveSync v4.0 above
  - RUU tool for Smart phone
  - 128MB Micro SD card with latest software version (optional)
- (2) Software upgrades procedure
  - (a) Enable the USB Connection Settings in ActiveSync.



- (b) Set the Smartphone into OS Mode.
- (c) Sync Smartphone to PC via USB cable and synchronize with PC.
- (d) Make sure the battery capacity is more than 50%
- (e) Run "RUU" tool under Window XP. Then Click "Next" to continue.







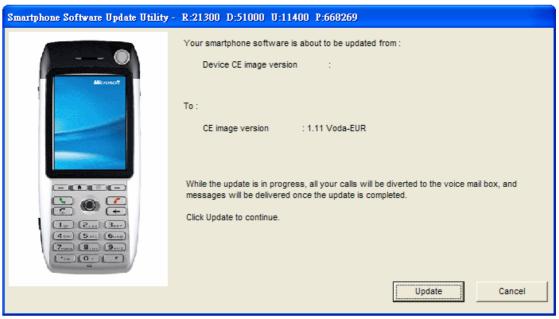
(f) Select the location to save file then click "Next" to continue.



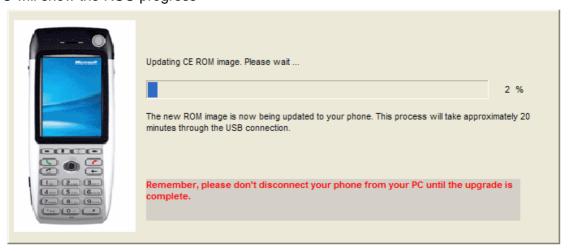




(g) During the process, PC will show current information about your smart phone, choose update after confirm.



- (k) Choose NEXT if you have verified and want to update
- (I)It will take about 20 minutes to complete.
- (j) PC will show the RUU progress



(k) When software upgrade is finished, the Unit will reboot automatically.

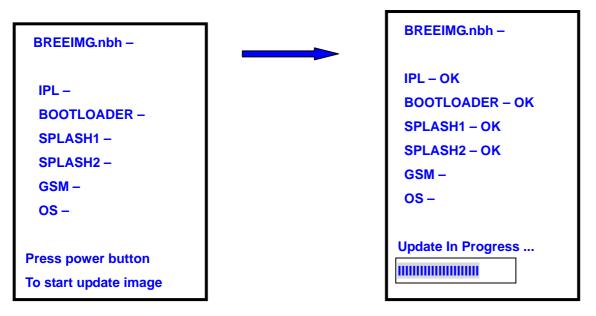




#### (3) Software upgrade from 128MB Micro SD card (with latest software version)

Caution: The unit must have at least 50% of battery capacity before starting the re-flash process. Charge the battery in advance if necessary.

- (a) Take one smartphone unit and turn off power.
- (b) Insert 128MB Micro SD card (with latest software version) to unit and set it into SPL Mode (Press and Hold Camera + Power button). The screen shows as below.
- (c) Press power button to start update image.
- (d) This will need about 20 minutes to finish the update process.



(e) Once update complete, remove battery and reboot it.





#### 7.2 Smart phone Hard-Reset.

In case if the system is freezing or not working under OS mode, service center could perform "RESET" the smart phone to fix the problem:

- (a) Release the battery and attached again to unit.
- (b) Hold two soft key together, then press power button till the display shows:

Press 0 to restore factory default,
Press 1 to quit.

Restore...Completed
Press 5 to boot

Warning: This will set phone to original factory setting, there is risk of loosing customer data.

- (c) Press 0 to restore
- (d) Press 5 to boot
- (e) Device will reboot.





#### 7.3 Smartphone rebuild

- -Use only if you feel system is slow performance (weight loading may cause system run slowly).
- -Please be noted that there is a Risk of Loosing customer data and back to factory default setting.

#### **Procedure:**

(1) On Windows mode, Press Start > More > tools > Clear Storage. On display it will show:

Clear storage will make all	
Of your data lost, and reset all	
settings to manufacturer default.	Windows Mobile
Do you want to proceed?	
Please enter the following word	
"1234" and press YES button	





#### 7.4 Software back up to SD card

#### (A) Build your own Golden MicroSD card

- 1. Download the up to date ROM code file (BreeIMG.nbh).
- 2. Format 128M micro SD card to FAT32 by PC
- 3. Copy BREEIMG.nbh to micro SD card

"Your Micro SD card is ready now for doing Reflash"

#### (B) Flash unit with golden Micro SD"

- 1. Insert micro-SD card into unit.
- 2. Enter SPL: Press and hold camera button + Power button
- 3. SPL will ask if you want to flash the unit.
- 4. IF Yes, Press Power button. Check the screen. Wait for the percentage bar reach to the end.
- 5. After it is completed, power down device by taking out battery.
- 7. Remove micro-SD card.
- 8. Insert SIM card.
- 9. Power on the unit.
- 10. Boot into OS.

#### **CAUTIONS:**

- Per customer request, due to security reason, UPGRADE/ Reflash to different CID will be blocked, and will not continue.
- Repair for different region or Customer ID should be treated as OOW repair.





## Chapter 8 - RF Antenna test spec and criteria

Items	Test Name	TxLevel	TCH	lst Downlink CellPower	Note
1	Camp @ DCS Band	0	512	-75	BCCH=600
2	BS Originate Call	0	512	-75	
	E-G	SM 900 Rec	eiverTest		
3	Fast Bit Error Rate	5	975	-104	<= 2 %
4	Fast Bit Error Rate	5	37	-104	
5	Fast Bit Error Rate	5	124	-104	
	E-GSI	M 900 Ttans	mitter Test		
15	Check TX Power	5	975	-104	>=28 dBm
16	Check TX Power	5	37	-104	
17	Check TX Power	5	124	-104	
	DC	S 1800 Rece	eiverTest		
1	Fast Bit Error Rate	0	512	-104	<= 2 %
2	Fast Bit Error Rate	0	698	-104	
3	Fast Bit Error Rate	0	885	-104	
	DCS	1800 Ttansr	nitter Test		
13	Check TX Power	0	512	-104	>=26 dBm
14	Check TX Power	0	698	-104	
15	Check TX Power	0	885	-104	
	PC	S 1900 Rece	iverTest		
1	Fast Bit Error Rate	0	512	-104	<= 2 %
2	Fast Bit Error Rate	0	661	-104	
3	Fast Bit Error Rate	0	810	-104	
	PCS	1900 Ttansr	nitter Test		
13	Check TX Power	0	512	-104	>=26 dBm
14	Check TX Power	0	661	-104	
15	Check TX Power	0	810	-104	





Items	Test Name	TxLevel	Uplink/Downlink UARFCN	lst Downlink CellPower	Note
1	Camp @ W-CDMA Band I	3	9613/10563	-60	
2	BS Originate Call	3	9613/10563	-60	
		Receiver	Test		
3	Bit Error Rate	3	9613/10563	-104	<= 0.1 %
4	Bit Error Rate	3	9750/10700	-104	
5	Bit Error Rate	3	9887/10837	-104	
		Ttansmitter	r Test		
6	Check TX_Max Power	3	9613/10563	-60	>= 18 dBm
7	Check TX_Max Power	3	9750/10700	-60	
8	Check TX_Max Power	3	9887/10837	-60	





#### Chapter 9 – Inspection Criteria

#### 9.1 Definition

The inspection criteria HTC defined is for service center repair ONLY. All service centers must follow below inspection criteria to judge if customer returned unit is exactly "defective" caused by out of HTC's specification.

#### 9.2 Inspection Area

The inspection area of Smartphone is for LCD module ONLY.

#### 9.3 Criteria

#### **Definition:**

D: Diameter; L: Length; W: Width ;N: Number of defects ; S: Distance from dot to dot ;H: Height.

Viewing distance for LCM is, approximately: 30cm Inspection time:5 secs

Ambient illumination is to be 500~1000lux

Inspection viewing angle range: ±30degree Horizontal and ±45 degree Vertical:

#### (1) Defective Dot

Item	Status	Criteria
1	Defective dot > 0.25mm	Fail
2	0.15 < Defective dot ≤ 0.25mm	If the Q'ty of defective dot $\leq$ 6, <b>Pass</b>
3	Defective dot ≤ 0.15mm	Neglect

Total dot ≤6; Distance between dot and dot >5mm

#### **Defective Pixel**

Item	Description/Specifications	Notes	
	1) Bright Defect	n≤3pcs	MA
Missing Sub-Pixels	2) Dark Defect	n≤2pcs	MA
	3)1+2.	n≤5pcs	MA
	4)Bright Defects Conjunction	n≤0set	MA
	5)Dark Defects Conjunction	n≤0set	MA





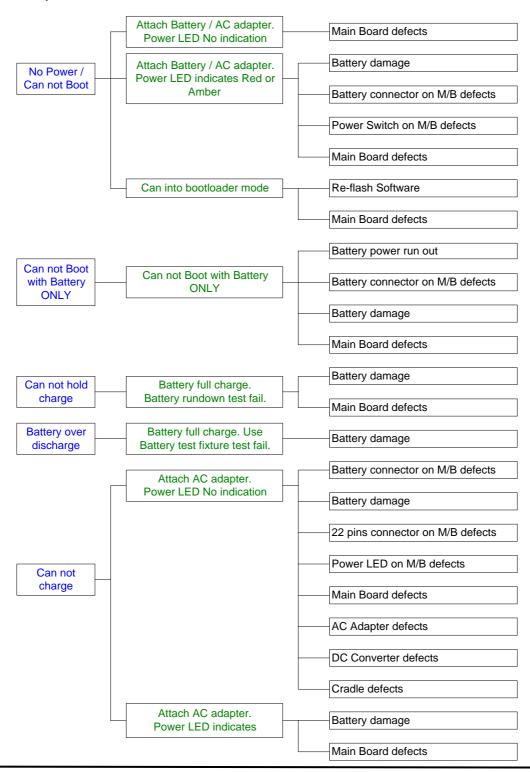
6) 4+5	n≤0set	MA
7)Bright Defect to Bright Defect Distance	S≥5mm	MA
8)Dark Defect to Dark Defect Distance	S≧5mm	MA





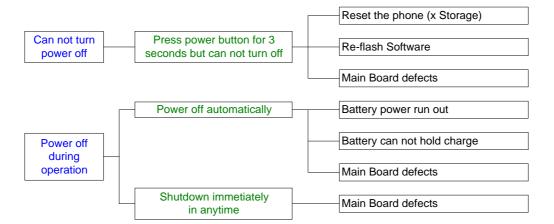
#### Chapter 10 - Trouble Shooting Guide

#### (1) Power / Battery



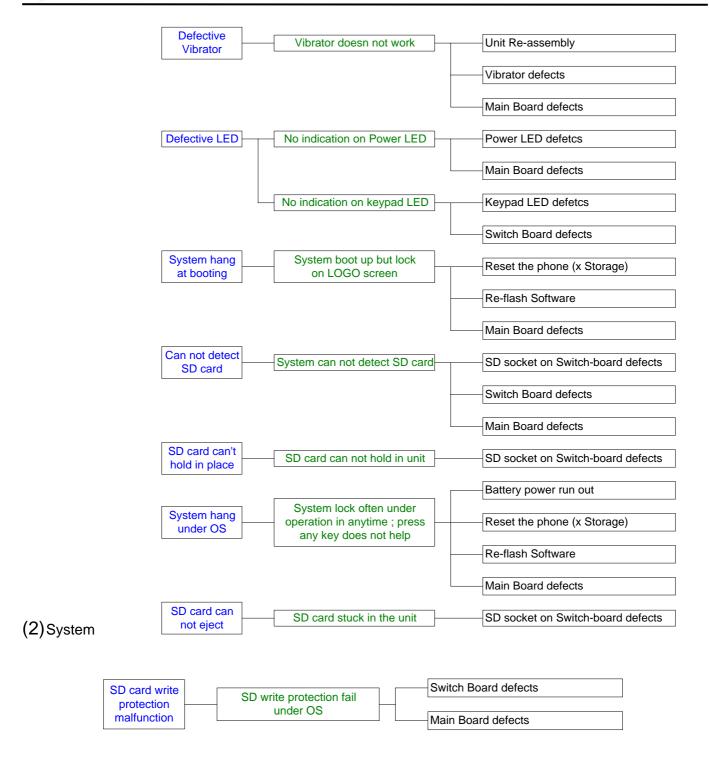








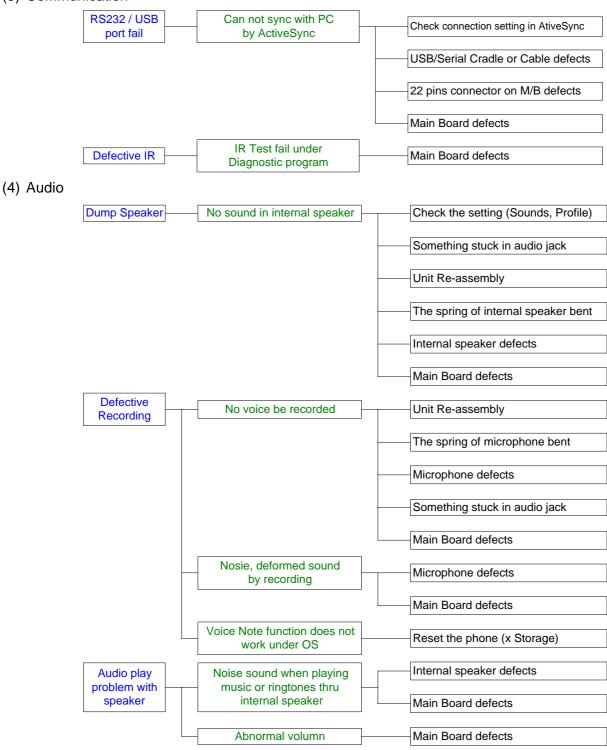








#### (3) Communication

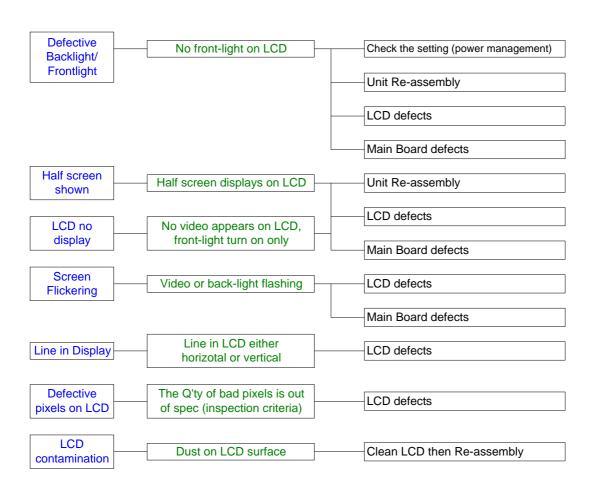






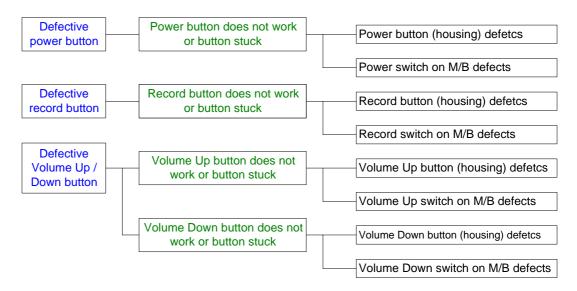


#### (5) Screen

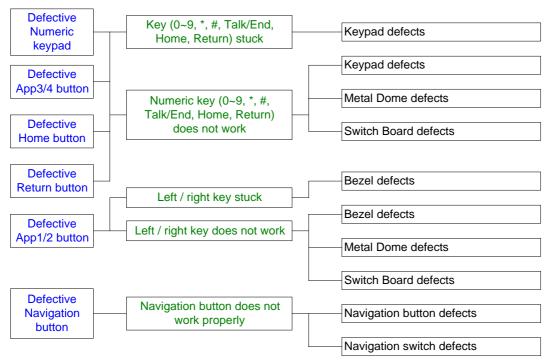








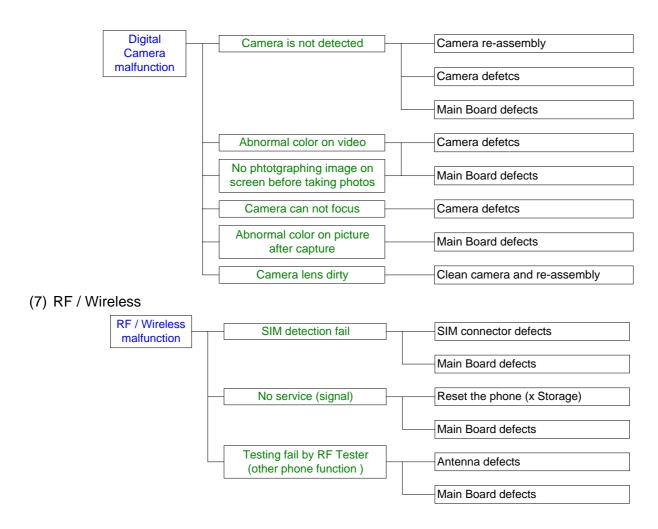
#### (6) Mechanical







#### Camera







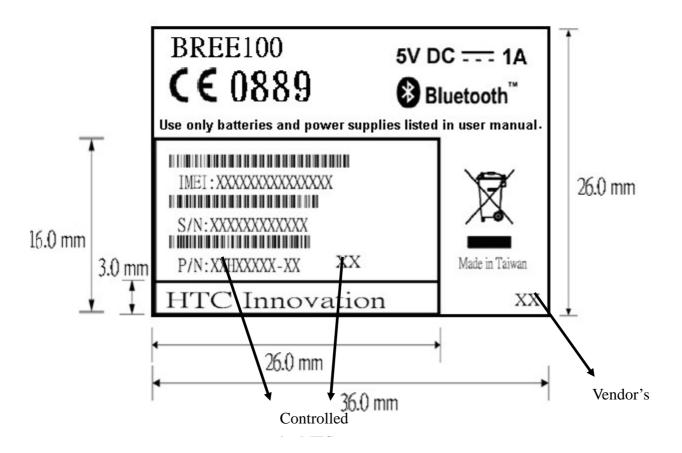
#### Chapter 11 – Label Plan

#### 11-1 Regulation label-main unit

#### 11-1.1 Regulation Label (on the rear housing of main unit )

HTC P/N: 77H00355-00M

Size:26.0\*36.0 mm Barcode Type: Code 128 symbology The brand or trademark will be shown on front Bezel.







Above label will support following SKU

HTC Part Number	Countries Supported
99HBV000-00	Generic

For S/N: SSYWWPPZZZZZ

SS: SITE CODE --> HT

Y: Year Last Digital of the Year.

WW: Week Code : **01 ~ 54**PP: Product Code : EZ

ZZZZZ: Serial Number (00001 ~ 99999) Use Base 10

**MODEL ID: BREE100** 

Label Characteristic : Material: polyester Color:pantone 422c Ink:pantone 425c



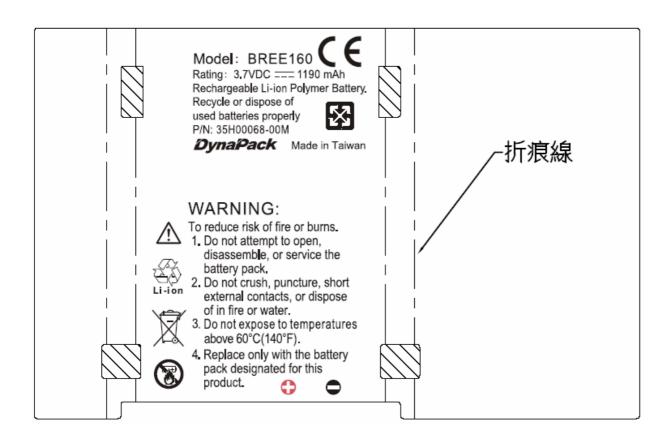


#### 11-2. Battery Label

#### 11-2.1 Main Battery label (Main source)

HTC P/N: 35H00068-00M Size: 60.9 x 40.7 mm

Manufacture by battery vendor.



Label characteristic:

Material : **TBD**Color: **TBD**Ink: **TBD** 





#### 11-2.2 Main Battery label (2'nd source)

HTC P/N: 35H00068-01M

Size: 63.5 x 39.5 mm

Manufacture by battery vendor.



Label characteristic:

Material: **TBD**Color: **TBD**Ink: **TBD** 





#### 11-3. Packing Label

#### 11-3.1 Overpack Box label 1

HTC P/N: 77H30025-00M Size:93.0 × 48.0 mm

# Model Name



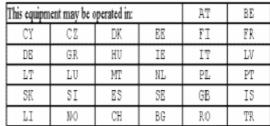
IMEI: XXXXXXXXXXXXXXXX



S/N: XXXXXXXXXXXXX



P/N: XXHXXXXX-XX



SAR 1.03 mW/g @ 10g

**C€0889** 







Made in Taiwan

XXXXXXXXXXXX Contains Li-ion battery. Recycle or dispose of properly.

The Bluetooth Qualification of this product could be referred to " B03206".

#### Table

HTC P/N	Country	Model name	EAN Code	<b>Product Code</b>	SAR Value
99HBV000-00	Generic				

Label Characteristic:

Material: Hi Fi printing paper

Color: pantone White

Ink: B110

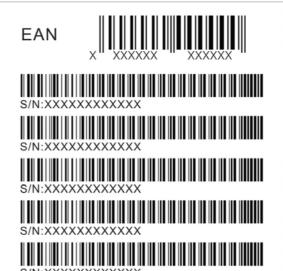




#### 11-3.2 Overpack Box label 2 (on 5-in-1 box)

HTC P/N: 77H30026-00M Size:152.4 × 101.6 mm

#### **Model Name**



4 inches



P/N: XXHXXXXX-XX

Contains Li-ion battery. Recycle or dispose of properly.



Made in Taiwan

#### Table

HTC P/N	Country	Model name	EAN Code	<b>Product Code</b>	SAR Value
99HBV000-0	Generic				
0					

Label Characteristic:

Material: Hi Fi printing paper

Color: pantone White

Ink: B110

HTC confidential

© 2004, HTC Corporation. All rights reserved.

TOTAL 79 CONT.ON. 64 PAGE NO. 63





# 11-4. Pallet label 11-4.1 Pallet ID label

HTC P/N: 77H30026M-00 Size:101.6 × 152.4 mm



Label Characteristic:

Material: Hi Fi printing paper

Color: pantone White

Ink: B110





#### 11-4.2 Pallet ID label for Incomplete Pallet

HTC P/N: 77H30026-00M Size:101.6 × 152.4 mm

# **Incomplete Pallet**

inches

6 inches

Label Characteristic:

Material: Hi Fi printing paper

Color: pantone White

Ink: B110





## Charpt 12 Spare parts list

#### 12.1 Spare Part List for Repair

(Please be noticed that Part no on the list below is for reference only, please refer to List from our logistic team which differ per customer)

Photo	HTC P/N	Description	Q'ty
3015 50032	36H00226-00M	Receiver,EASG1D501E2,NAIS	1
	36H00381-00M	Antenna,GAN40034,AMPHENOL,Breeze	1
	36H00389-00M	Speaker,SAMBU,SBS001541P-CC02-K	1
	51H00341-00M	PCBA-MAIN BOARD,Breeze	1
	51H00342-00M	PCBA-SWITCH BOARD,Breeze	1





54H10003-00P	Multi-Module Assy,9*9*11.55mm,LITEON,05P142,Breeze	1
60H00047-00M	LCD,TD022THEC2,2.2inch,TOPPOLY,QVGA,262K Colors,Breeze	1
72H00724-00M	Screw,PH,FD,T1.4*2.9, Nickel,Black,AISI 1018	2
72H00739-00M	Screw,1.6*3,D3,d0.5,Ni	4
72H01170-00M	Holder,LCD,BREEZE	1
72H01182-00M	Screw,M1.4*2.55,NECK,BREEZE	2
72H01261-01M	EMI Gasket,microSD shielding case,8*2*0.5mm,U-TEK,Breeze	2





	72H01317-00M	EMI Gasket,Mic,5.5*2*0.8mm,U-TEK,Breeze	1
	72H30037-00M	SCREW,M1.6*0.35P*6mm	4
	73H20048-09M	FPC Pre-Assy,CAREER,Breeze	1
	74H00588-00M	Bezel Pre-Assy,Generic,Metal Gray,BREEZE	1
	74H00589-02M	Button Pre-Assy,NAVI,Black,Breeze	1
Ito Zan Barr Ann Suc Gan 7-res Bury 1-70 O+ Uf	74H00590-02M	Keypad Pre-Assy,KEYPAD,Black,Breeze	1
	74H00591-02M	Keypad Pre-Assy,SOFTKEY,Black,Breeze	1





(CECO 899 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	74H00592-02M	Housing Pre-Assy,Black,Breeze	1
	74H00593-02M	Cover Pre-Assy,Antenna,Black,Breeze	1
	74H00594-00M	Cover Pre-Assy,Battery,Generic,Metal Gray,Breeze	1
1=>45	76H01179-00M	Rubber,LCM_SUPPORT,BREEZE	1
	76H01181-00M	Rubber,BUTTON_NAVI_HOLDER,BREEZE	1
	76H01182-00M	Rubber,MIC,BREEZE	1
70	76H01185-00M	Rubber,SPEAKER,RUBBER,BREEZE	1





Brezze FTC組装	76H01218-00M	Mylar,LCM,CONN,Breeze	1
1 > 324	76H01311-00M	Tape,CAMERA,BREEZE	1
N/A	76H01313-00M	Rubber,CONN,Breeze	1
N/A	77H00203-00M	Water Sensitive Label,4*2.5mm,Ming Jye,BlueAngels	1





#### **Chapter 13- Board Level Repair**

If you are authorized by HTC to perform board level repair, you could ask below material/parts from HTC .

#### 13.1 Problem Identification & Troubleshooting

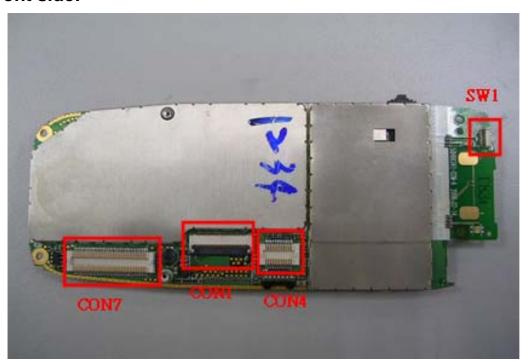
- (1) Basic Repair Instructions for Component Replacement:
  - **Step 1.** Place the solder-proof tape to cover the surrounding area of the components which being replaced.
  - **Warning**: **DO NOT** overheat the tape and components to avoid the tape melted and make the component damage.
  - **Step 2.** Use Heater Gun (HAKO850B, set the temperature between 350°C, Air Speed 3~5) to remove the components.
  - **Step 3.** It has to wait the temperature cool down before the damaged components been removed. Or, the others components could be gone when the solder-proof tape been taken off.
  - **Step 4.** After the damaged component has been replaced, clear the surroundings for solder and flux residues.





## 13.2 Components to be replaced:

#### Front side:

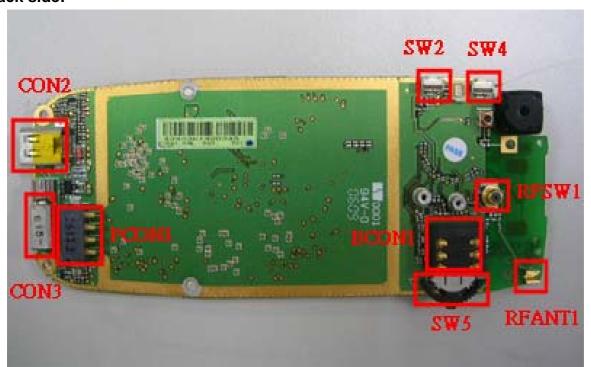


	Parts that could be replaced from MB front side					
NO	Part location name	HTC Part No	REMARK			
1	Power button	36H00303-00M	SW1			
2	Camera connector	75H00360-00M	CON4			
3	LCD connector	75H00371-10M	CON1			
4	Switch Board connector	75H00462-00M	CON7			





#### Back side:



	Parts that could be replaced from MB Back side				
NO	Part location name	HTC Part No	REMARK		
1	Camera button	36H00303-00M	SW2		
2	Record button	36H00303-00M	SW4		
3	Jog wheel	36H00311-00M	SW5		
4	Vibrator	36H00355-00M	CON3		
5	RF connector	75H00321-00M	RFSW1		
6	USB connector	75H00465-00M	CON2		
7	Battery connector	75H00475-00M	PCON1		
8	SIM connector	75H00477-00M	BCON1		
9	Antenna connector	75H00493-00M	RFANT1		





#### **Switch Board:**



	Parts that could be replaced from Switch Board					
NO	Part location name	HTC Part No	REMARK			
1	Golden capacitor	16H00012-00M	PCG1			
2	MIC	36H00208-00M	AMIC1			





## **Chapter 14- Return to Vendor (RTV)**

Please attached the DIC (Defect identity card)on each RTV part.

HTC Defect Identification Card			
ASP	Teleplan		
Date	MM/DD/YYYY (repair date)		
RMA Number	(HTC RMA number)		
Part Number	(bar code)		
rait Number	(number)		
Series Number	(bar code)		
Series Number	(number)		
IMEI Number	(bar code)		
(optional)	(number)		
Technician	(Name of the person repairing		
Technician	the device)		
Customer Reported	(Original failure description		
Failure Symptom	reported by the end user)		
Verified HTC Failure	(ASP verified failure symptom		
Code	in HTC failure code)		
Verified HTC Failure	(ASP verified failure symptom		
Description	in HTC failure descrption)		
Remark			





## Chapter 15 –Repair report format and definition

## **Repair Report Definition**

No	Column	Data	Format	Description	Your Comments
1	Α	Service Centre	FreeFormat	Your Name of the Repair Sites	
2	В	RMA_No	FreeFormat	Reference no. for tracking this RMA	
3	С	Work_Order	FreeFormat	ASP internal tracking control code	
4	D	RMA_Source	CallMail / Store / Hub	WHERE the RMA comes from	
5	Е	Claim Date	mm/dd/yy	WHEN the RMA is claimed	
6	F	Receive_Date	mm/dd/yy	WHEN the RMA is received	
7	Э	Confirm_Date	mm/dd/yy	WHEN the OOW charge/ repair is confirmed with the client	
8	Н	ReStock_ShipDate	mm/dd/yy	WHEN the repair is done [Weekly Report is Based on this Date]	
9	I	TAT	Column H - Column F	In House Repair Turn Around Time	
10	J	Service_Model	Exchange / DOA / Express	WHAT is the SERVICE Model	
11	K	Refurbishment	Y/N	Is Refurbishment reqired by POLICY	
12	L	Warranty	(0,1, 2, 3)	Warrany Status  0: In Warranty  1: OOW (Beyond warranty period)  2: OOW (Customer abuse/ misuse)  3: OOW (Broken warranty seal)	
13	М	Part_No	HTC 99 H	HTC unit Part Number 99Hxxxxxxx	
14	Z	Product	Model and Mem Size	HTC unit Description	
15	0	Device_SN	HTC SN	RMA Unit Serial Number	
16	Р	Device_IMEI	HTC IMEI	Unit under repair IMEI Number	
17	Q	OS_Rev	ex: 3.14.16	OS reversion of received unit	





18	R	Repeat_Return	Y/N	Did the same unit return more than once?	
	S	Reported_Code	Code or NA	The original failure/ claim code from	
19		rteporteu_oode	Ocac of Ita	customer	
			Text	The original failure/ claim description from	
	Т	Reported_Symptom	description or	customer	
20			NA		
21	U	Failure_code		Failure code after ASP verification	
22	V	Failure_Description	HTC definition	Failure description after ASP Verification	
00	W	Repair_Code	HTC definition		
23				Functional first. If NFF, you may add	
	V	Danair Danarintian	UTO definition	What your action for the Repair; IF NFF,	
24	Х	Repair_Description	HIC definition	you may apply C001 or C003 or C004	
24				according to your service model	
25	Υ	Repair_Level	(1, 2, 3)	The repair level defined in HTC list and	
ŀ	7	CNI for Double consent	A a dala da d	agreement	
26	Z	SN_for_Replacement	As labeled	Series Number of the unit replacement	
27	AA	IMEI_for_Replacement	As labeled	IMEI number of the unit or M/B	
27				replacement	
20	AB	Material Used_1	HTC P/N	Major material part number used for	
28	AC	Morront 1	V/NI	repair	
29 30		Warranty1	Y/N #	Material for IW or OOW purpose	
31	AD AE	Material1_SN  Material Used_2	# HTC P/N	Major material Serial No.	
ŀ	AE AF		Y/N	2nd material Part Number used for repair	
32 33		Warranty2 Material2_SN	#	Material for IW or OOW purpose  2nd material Serial No.	
33	AG	Material2_SIV	#	3rd material Part Number used for the	
34	АН	Material Used_3	HTC P/N	repair	
35	Al	Warranty3	Y/N	Material for IW or OOW purpose	
36	AJ	Material3_SN	#	3rd material Serial No.	
37	AK		HTC P/N	4th material Part Number used for repair	
38	AL	Warranty4	Y/N	Material for IW or OOW purpose	
39	AM	-	#	4th material Serial No.	
40	AN	Material Used_5	THTC P/N	5th material Part Number used for repair	
41	AO	Warranty5	Y/N	Material for IW or OOW purpose	
42	AP	Material5_SN	#	5th material Series No.	
74	- Al	Materialo_OIV	"	our material oction (vo.	





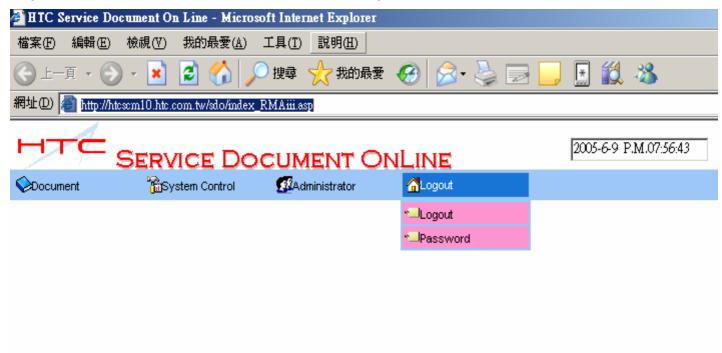
	40	Material Head C		Cosmetic Material Part Number used for	
43	AQ	Material Used_6	HTC P/N	repair	
44	AR	Warranty6	Y/N	Material for IW or OOW purpose	
	AS	Material Used 7	HTC P/N	Cosmetic Material Part Number used for	
45	AS	iviateriai Oseu_/		repair	
46	AT	Warranty7	Y/N	Material for IW or OOW purpose	
47	AU	Engineer_Badge_No	FreeFormat	WHO did the Repair/Technician batch no.	





### Chapter 16 – HTC service document on line (SDO)

http://htcscm10.htc.com.tw/sdo/index\_RMAiii.asp



The HTC SDO system which you could down load such as following items

- 1. Failure/Repair code
- 2. ROM code
- 3. Service Advisory
- 4. Service Manual
- 5. Training VCD

Note: Please get the authorization from HTC Technical Support Center for access authority.

## ~End of Service Manual~