

# SERVICE MANUAL Level 1&2 NO KANUAL Level 1&2



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### **Transceiver characteristics**

#### Band:

RM-343: EGSM 850/900/1800/1900 and WCDMA

900/2100 HSDPA

RM-345: EGSM 850/900/1800/1900 and WCDMA

850/1900 HSDPA

RM-420: EGSM 850/900/1800/1900 and WCDMA

850/2100 HSDPA

### Display:

16M colours, QVGA 2.4" TFT

## Camera:

3.2 Mpix with digital and extended digital zoom

## **Operating System:**

S60 Edition 3.1

### **Connections:**

WLAN, Bluetooth 2.0, Infrared, 2.5 mm AV connector, Micro USB connector, USB 2.0 (full speed), 2 mm charging plug, microSD card

## Transceiver with battery pack

Talk time	Standby	Note
Up to 4 hours	Up to 428	Depends on
	hours	network
		parameters
		and phone
		settings





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### 1. CHANGE HISTORY

Status	Version No.	Date	Comments
Draft	0.1	19.6.2008	Initial draft
Approved	1.0	26.6.2008	Approved

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CMO Operation & Logistics Training and Vendor Development Multimedia Creation & Support mailto:Service.Manuals@nokia.com

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## **IMPORTANT**

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ISSUE 1



## 3. WARNINGS AND CAUTIONS

Please refer to the phone's user guide for instructions relating to operation, care and maintenance including important safety information. Note also the following:

## 3.1 Warnings

- 1. CARE MUST BE TAKEN ON INSTALLATION IN VEHICLES FITTED WITH ELECTRONIC ENGINE MANAGEMENT SYSTEMS AND ANTI–SKID BRAKING SYSTEMS. UNDER CERTAIN FAULT CONDITIONS, EMITTED RF ENERGY CAN AFFECT THEIR OPERATION. IF NECESSARY, CONSULT THE VEHICLE DEALER/MANUFACTURER TO DETERMINE THE IMMUNITY OF VEHICLE ELECTRONIC SYSTEMS TO RF ENERGY.
- 2. THE HANDPORTABLE TELEPHONE MUST NOT BE OPERATED IN AREAS LIKELY TO CONTAIN POTENTIALLY EXPLOSIVE ATMOSPHERES, EG PETROL STATIONS (SERVICE STATIONS), BLASTING AREAS ETC.
- 3. OPERATION OF ANY RADIO TRANSMITTING EQUIPMENT, INCLUDING CELLULAR TELEPHONES, MAY INTERFERE WITH THE FUNCTIONALITY OF INADEQUATELY PROTECTED MEDICAL DEVICES. CONSULT A PHYSICIAN OR THE MANUFACTURER OF THE MEDICAL DEVICE IF YOU HAVE ANY QUESTIONS. OTHER ELECTRONIC EQUIPMENT MAY ALSO BE SUBJECT TO INTERFERENCE.

## 3.2 Cautions

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- 1. Servicing and alignment must be undertaken by qualified personnel only.
- 2. Ensure all work is carried out at an anti–static workstation and that an anti–static wrist strap is worn.
- 3. Use only approved components as specified in the parts list.
- 4. Ensure all components, modules screws and insulators are correctly re–fitted after servicing and alignment.
- 5. Ensure all cables and wires are repositioned correctly





## 4. ESD PROTECTION



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Nokia requires that service points have sufficient ESD protection (against static electricity) when servicing the phone.

Any product of which the covers are removed must be handled with ESD protection. The SIM card can be replaced without ESD protection if the product is otherwise ready for use.

To replace the covers ESD protection must be applied.

All electronic parts of the product are susceptible to ESD. Resistors, too, can be damaged by static electricity discharge.

All ESD sensitive parts must be packed in metallised protective bags during shipping and handling outside any ESD Protected Area (EPA).

Every repair action involving opening the product or handling the product components must be done under ESD protection.

ESD protected spare part packages MUST NOT be opened/closed out of an ESD Protected Area.

For more information and local requirements about ESD protection and ESD Protected Area, contact your local Nokia After Market Services representative.



### 5. CARE AND MAINTENANCE

This product is of superior design and craftsmanship and should be treated with care. The suggestions below will help you to fulfil any warranty obligations and to enjoy this product for many years.

- Keep the phone and all its parts and accessories out of the reach of small children.
- Keep the phone dry. Precipitation, humidity and all types of liquids or moisture can contain minerals that will corrode electronic circuits.
- Do not use or store the phone in dusty, dirty areas. Its moving parts can be damaged.
- Do not store the phone in hot areas. High temperatures can shorten the life of electronic devices, damage batteries, and warp or melt certain plastics.
- Do not store the phone in cold areas. When it warms up (to its normal temperature), moisture can form inside, which may damage electronic circuit boards.
- Do not drop, knock or shake the phone. Rough handling can break internal circuit boards.
- Do not use harsh chemicals, cleaning solvents, or strong detergents to clean the phone.
- Do not paint the phone. Paint can clog the moving parts and prevent proper operation.
- Use only the supplied or an approved replacement antenna. Unauthorised antennas, modifications or attachments could damage the phone and may violate regulations governing radio devices.

All of the above suggestions apply equally to the product, battery, charger or any accessory.



### 6. BATTERY INFORMATION

Note: A new battery's full performance is achieved only after two or three complete charge and discharge cycles! The battery can be charged and discharged hundreds of times but it will eventually wear out.

When the operating time (talk-time and standby time) is noticeably shorter than normal, it is time to buy a new battery. Use only batteries approved by the phone manufacturer and recharge the battery only with the chargers approved by the manufacturer.

Unplug the charger when not in use. Do not leave the battery connected to a charger for longer than a week, since overcharging may shorten its lifetime.

If left unused a fully charged battery will discharge itself over time Temperature extremes can affect the ability of your battery to charge.

For good operation times with Ni-Cd/NiMh batteries, discharge the battery from time to time by leaving the product switched on until it turns itself off (or by using the battery discharge facility of any approved accessory available for the product).

Do not attempt to discharge the battery by any other means Use the battery only for its intended purpose.

Never use any charger or battery which is damaged.

Do not short-circuit the battery. Accidental short-circuiting can occur when a metallic object (coin, clip or pen) causes direct connection of the + and - terminals of the battery (metal strips on the battery) for example when you carry a spare battery in your pocket or purse. Short-circuiting the terminals may damage the battery or the connecting object.

Leaving the battery in hot or cold places, such as in a closed car in summer or winter conditions, will reduce the capacity and lifetime of the battery. Always try to keep the battery between 15°C and 25°C (59°F and 77°F).

A phone with a hot or cold battery may temporarily not work, even when the battery is fully charged. Battery performance is particularly limited in temperatures well below freezing.

Do not dispose batteries in a fire! Dispose of batteries according to local regulations (e.g. recycling).

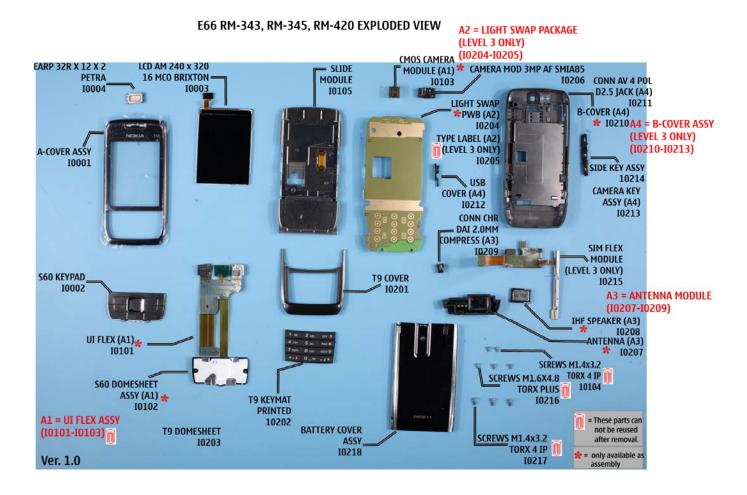
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Do not dispose as household waste.



### 7. SPARE PARTS OVERVIEW

See corresponding ITEM/CIRCUIT REF in the Spare Parts Service Bulletins on NOL.



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# 8. SERVICE DEVICES



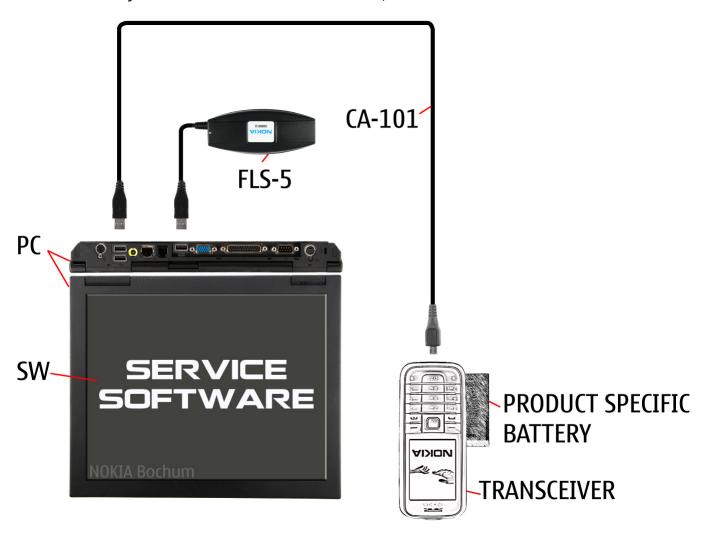


## 9. SW-UPDATE

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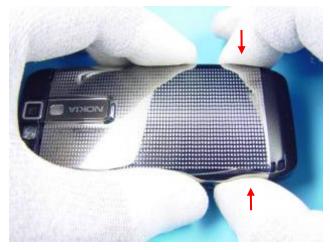
## Flash concept – (Point of Sales)

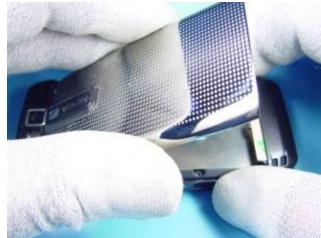
To use the FLS-5 Flash Dongle, you have to follow the user guide inside the sales package. Please check always for the latest version of flash software, which is available on Nokia Online.





# 10. DISASSEMBLY INSTRUCTION





1) Press the release buttons.



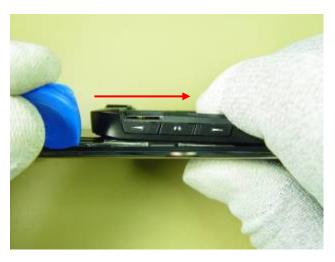
3) Slide the phone open and release the screws using a Torx 5+ screwdriver.



3.1) Release the screws in the order shown in the picture.

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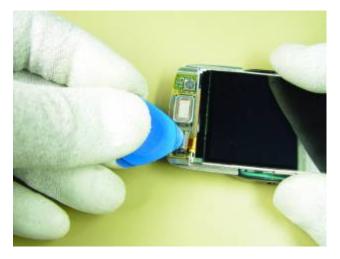
4) Release the snaps using the SRT-6 opening tool.



5) Separate the A-cover Assy.



6) Remove the S60 Keypad.

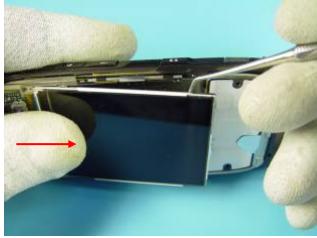


7) Open the LCD Connector from UI Flex Assy.





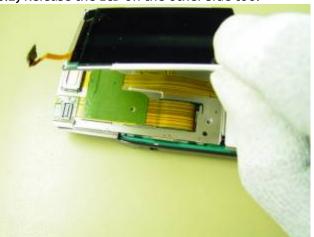
8) Release the LCD carefully with a Dental tool.



8.2) Slide the LCD carefully in the direction of the arrow.

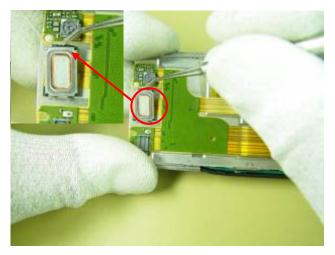


8.1) Release the LCD on the other side too.



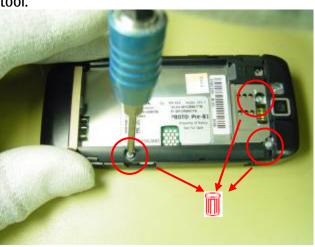
9) Remove the LCD.





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10) Remove the Maito Earpiece with the Dental tool.



11) Remove the T4+ screws with a screwdriver.



12) Remove the T6+ screws.

13) Remove the screws in the order shown in the picture.





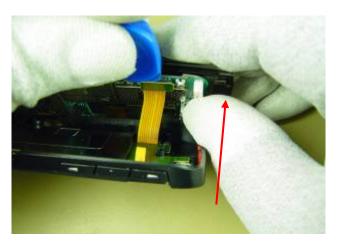
13) Release the T9 Cover with the SRT-6 opening tool.



14) Take out the T9 Cover.



15) Remove the T9 Keymat.

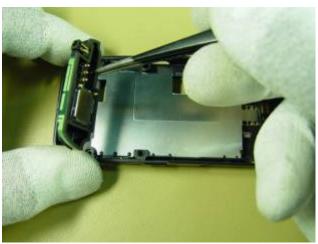


16) Flip the upper part in the direction of the arrow and release the Flex foil from the connector.





17) Remove the CONN AV 4 POL D2.5 Jack from B-Cover.



18) Remove the Antenna Module from the B-Cover.

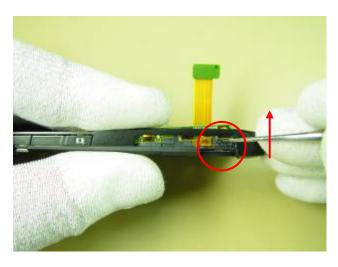


19) Remove the CONN CHR DAI 2.0mm Compress from the Antenna Module.



20) Remove the side keys using tweezers.

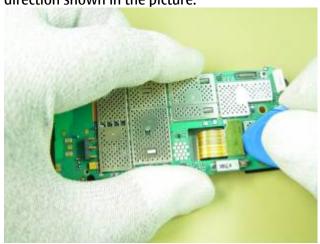




21) Move the Flex from Sub Pwb Assy in the direction shown in the picture.



22) Separate the Sub Pwb Assy from B-Cover.

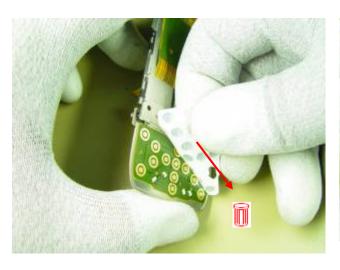


23) Remove the UI Flex Assy Connector from the Phone.

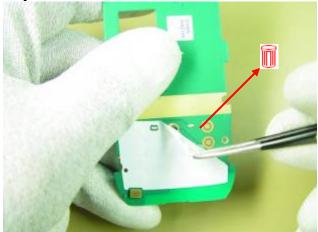


24) Separate it from the Slide Module Assy.

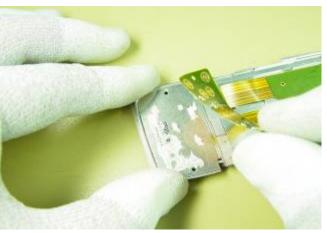




25) Remove the S60 Domesheet from the UI Flex Assy.



27) Remove the T9 Domesheet.



26) Remove the UI Flex Assy from the Slide Module Assy.

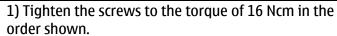


28) Remove the Camera using the SS-88 Camera Removal Tool.



# 11. ASSEMBLY HINTS







2) Tighten the screws to the torque of 10 Ncm in the order shown.



# 12. SOLDER COMPONENTS

# E65 RM-343/RM-345/RM-420 Components overview

Solder components only for Level 2

