

### **Trouble Shooting Guide, Mechanical**

Applicable for J210i

#### **Contents** Appearance Problems ......2 Network/Signal Problems ......5 Audio Problems ......6 Microphone......6 Earphone ......6 6 Alert Problems ......8 Vibrator......8 Key Problems ......9 Keypad ......9 Joystick.....9 9 Display Problems......11 Illumination ......12 SIM Problems ......12 10 Charging/Capacity Problems ......13 11 12 Data Communication Problems ......14 Software Problems ......14 13

Revision History......15

14



### 1 General

This document outlines the mechanical repairs that should be made in an attempt to fix the common failures that are seen in the field. To gain a complete understanding of how to test and repair a specific failure, this document should be used in conjunction with the Test Instructions, Mechanical and the Working Instructions, Mechanical.

### 2 Appearance Problems

Problem Area	Items to Check	Repair Action	Reference Image
Appearance	Visually inspect the cosmetic quality of all user viewable surfaces	• If dirty – Clean	
		If unacceptably scratched or damaged –     Replace parts that are unacceptable	
	Visually inspect all keys	If dirty – Clean	
		If unacceptably damaged – Replace	
	Visually inspect for improper gap between seams	Reassemble or replace damaged parts as necessary	



### 3 Power Problems

Insert a regular functionality Battery and connect a Charger to the phone. If the Battery voltage is too low, the phone will charge the Battery without turning on the phone. (It takes less than 10 minutes) While the Battery voltage is high enough to turn on the phone, it will show "charging only" on the LCD.

During trickle charging the Red Led behind the ON/OFF button is lid. When the phone goes over to normal charging, the Red Led will indicate nothing, it will be turned off.

Problem Area	Items to Check	Repair Action	Reference Image
No Power On	Check whether the phone Keypad illuminated	If activation of the Keypad are detected, refer to the "Display Problems" section	
	Visually inspect contact pads on Battery	<ul> <li>If dirty or oxidized – Clean pads</li> <li>If damaged – Replace Battery</li> </ul>	UOSSOJA NUOS
	Visually inspect Battery Connector	<ul> <li>If dirty or oxidized – Clean</li> <li>If damaged – Replace Battery Connector</li> <li>If can't power on – Replace Battery Connector</li> </ul>	
	Visually inspect Battery Connector pads	If dirty or oxidized – Clean pads	30( )
	Visually inspect the power key portion of the Keypad for debris or damage	<ul> <li>If dirty – Clean</li> <li>If damaged – Replace Keypad</li> </ul>	S O NO TO



Problem Area	Items to Check	Repair Action	Reference Image
	Visually inspect the power contact portion of the Dome Foil	<ul> <li>If dirty – Clean</li> <li>If damaged – Replace Dome Foil</li> </ul>	
	If the issue has not been resolved ->	Replace the Keypad and the Dome Foil, if they have not already been replaced	



# 4 Network/Signal Problems

Problem Area	Items to Check	Repair Action	Reference Image
No Signal or Poor Signal	Visually inspect SIM holder	<ul> <li>If dirty or – Clean</li> <li>If damaged – Send to an electrical repair location</li> </ul>	
	Visually inspect the Antenna Connector	<ul> <li>If dirty or oxidized – Clean</li> <li>If damaged – Send to an electrical repair location</li> </ul>	
	Visually inspect the Antenna Insert	<ul> <li>If dirty or oxidized – Clean</li> <li>If damaged – Replace Frame Assy</li> </ul>	
	Visually inspect the Antenna Flex Film	<ul> <li>If dirty or oxidized – Clean</li> <li>If damaged – Replace the Antenna Flex Film</li> </ul>	ASDA,D



### 5 Audio Problems

Problem Area	Items to Check	Repair Action	Reference Image
Microphone	Before proceeding →	Perform a setting reset	
	Visually inspect the Microphone pads	If dirty or oxidized – Clean	
	Visually inspect the Microphone Assy	If damaged, dirty or oxidized - Replace Microphone Assy	V Cook
Earphone	Before proceeding →	Perform a setting reset	
No sound or poor quality sound	Visually inspect the Front Cover Insert external	If clogged – Replace the Front Cover	Sony Ericsson
	Visually inspect the Earphone pads	If dirty or oxidized – Clean	



<b>Problem Area</b>	Items to Check	Repair Action	Reference Image
No sound or poor quality sound (Cont.)	Visually inspect the Earphone Assy	If damaged, dirty or oxidized - Replace Earphone Assy	STILE OF THE PARTY
	If the issue has not been resolved →	Replace the Earphone Assy if it has not already been replaced	



# 6 Alert Problems

Problem Area	Items to Check	Repair Action	Reference Image
Vibrator	Before proceeding →	Perform a setting reset	
	Visually inspect the Vibrator pads	If dirty or oxidized – Clean	
	Visually inspect the Vibrator Assy	If damaged, dirty or oxidized - Replace Vibrator Assy	
Loudspeaker	Before proceeding →	Perform a setting reset	
	Visually inspect the Speaker Connector	If dirty or oxidized – Clean	
		If damaged – Send to an electrical repair location	
	Visually inspect the Loudspeaker Assy	If damaged, dirty or oxidized - Replace Loudspeaker Assy	



# 7 Key Problems

Problem Area	Items to Check	Repair Action	Reference Image
Keypad	Before proceeding →	Perform a setting reset	
A key on the keypad is not functioning or is intermittent	Visually inspect the Keypad Dome	If damaged, dirty or oxidized - Replace the keypad Dome  Make sure that the surface on the PCB is cleaned before replacing.	
	Visually inspect the Keypad	If damaged, dirty or oxidized - Replace the keypad	YES O NO TO C  1 5 2 1 5 6 w/c  7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7
Joystick	Before proceeding →	Perform a setting reset	
	Visually inspect the Joystick	If damaged, dirty or oxidized - Replace the Joystick Assy	



### 8 IR Problems

<b>Problem Area</b>	Items to Check	Repair Action	Reference Image
Will not connect with a functional IR device	Inspect the IrDA window for dirt, scratches, and damage	<ul> <li>If dirty – Clean</li> <li>If damaged – Replace the IrDA window</li> </ul>	
	Inspect the IrDA transceiver	<ul> <li>If dirty or oxidized– Clean</li> <li>If damaged - Send to an electrical repair location</li> </ul>	



# 9 Display Problems

Problem Area	Items to Check	Repair Action	Reference Image
Display	Check whether the keypad illuminates	If activation of the keypad are <b>not detected</b> , refer to the "Power Problems" section	
	Visually inspect whether the LCD flex- film is properly connected into the BTB connector	If improperly connected - Reestablish proper connection	
	Visually inspect the BTB connector	<ul> <li>If dirty or oxidized – Clean</li> <li>If damaged – Send to an electrical repair location</li> </ul>	
	Visually inspect the LCD connector	<ul> <li>If dirty or oxidized – Clean</li> <li>If damaged – Replace the Display</li> </ul>	
	If issue has not been resolved →	Replace the Display	



Problem Area	Items to Check	Repair Action	Reference Image
Illumination	Before proceeding ->	Perform a setting reset	
	Visually inspect the 11 LEDS	<ul> <li>If dirty or oxidized– Clean</li> <li>If damaged or no light - Send to an electrical repair location</li> </ul>	

### **10 SIM Problems**

Problem Area	Items to Check	Repair Action	Reference Image
Display "Insert SIM"	Inspect SIM holder	<ul> <li>If dirty or oxidized – Clean</li> <li>If damaged – Send to an electrical repair location</li> </ul>	
Unit indicates the incorrect SIM is inserted	Check whether the phone is locked to a particular carrier and whether the correct carrier's SIM is being used	Use Correct Carrier SIM or test SIM	



# 11 Charging/Capacity Problems

Problem Area	Items to Check	Repair Action	Reference Image
Battery will not charge	Visually inspect the contact pads of the Battery	<ul> <li>If dirty or oxidized – Clean</li> <li>If damaged – Replace the Battery</li> </ul>	Jossoja huos
	Visually the Battery connector	If dirty or oxidized – Clean	4 4 2 5
		If damaged – Replace the Battery connector	
	Visually inspect the System Connector	If damaged, dirty or oxidized – Send to an electrical repair location	
Battery looses charge quickly/ standby time seems short	NOTE - Some features noticeably reduce the amount of standby time if they are turned on. Some examples are the back light (when turn on all the time), Blue tooth, and infrared.	Replace the Battery	
	Perform the following repair action ->		



#### 12 Data Communication Problems

<b>Problem Area</b>	Items to Check	Repair Action	Reference Image
Problem transferring data using a direct connection	Visually inspect the System Connector	If damaged, dirty or oxidized – Send to an electrical repair location	

#### 13 Software Problems

- If there are problems with the response of the keypad commands, or spelling errors in the menu, if they are not related to mechanical damage, make a master reset and flash the phone with the latest software from EMMA III.
- Checking the software revision can be done in the Service info, see chapter *Service functions in the software*. Choose: Service info / SW information.

  The Software revision and date will be shown in the display.

Note: Do a SW upgrade before sending the unit to a higher level. Do <u>not</u> scrap a phone that hasn't been upgraded.

If the failure still occurs, handle the unit according to the local directives.



## **14 Revision History**

Rev.	Date	Changes / Comments
A	2005-08-22	First Release