

Equipment List, Mechanical

Applicable for K320 and W200

Contents

1	General	2
2	Column Definitions.....	2
3	Repair Equipment, Mechanical	3
3.1	Sony Ericsson Provided Repair Equipment.....	3
3.2	Picture of equipments orderable from Sony Ericsson.....	4
3.3	Equipment Provided by Other Suppliers.....	5
4	Revision History	7

1 General

This document describes the minimum required equipments for the Mechanical Repair Process of the K320/ W200i mobile phones. Equipment listed without a part number is not orderable from Sony Ericsson and must be bought locally.

2 Column Definitions

The matrices in the end of the equipment tables describe where the actual equipment is needed (marked with an X) or may be needed/optional (marked with a Z).

Flash upgrade: Equipment for downloading software to the unit, both signalling and test-program.

Manual test: Equipment necessary to perform a manual test.

Repair: Equipment necessary for replacing components.

The columns that assist in specifying and/or clarifying the equipment needed are considered description type columns.

- Description The name of the equipment.
- Part Number The Sony Ericsson part number to use when ordering from Sony Ericsson.
- Comments Additional information that helps to specify or clarify the equipment.

3 Repair Equipment, Mechanical

Some of the required equipment will be provided by Sony Ericsson and some equipment has to be sourced locally. This chapter will separate these equipments.

3.1 Sony Ericsson Provided Repair Equipment

Description	Part Number	Comments	Upgrade	Flash	Manual Test	Repair
USB Service Card Reader	LZY 213 1191	Software Package/CD+USB Reader	Z			
Service Card	LZY213 595		Z			
DCU-60/USB Cable	KRY 101 1413	Interface cable between PC and phone	X			
Torque Screwdriver*	NTZ 112 459	Torque set to 17 Ncm +/- 6%				X
Torx Bits no 6	NTZ 112 288	Spare part to screwdriver				X
Front opening tool	NTZ 112 302/2					X
Flex film assembly tool	NTZ 112 521	Tweezers for flexfilms				X
Camera removal tool	NTZ 112 1070					X
Dummy Battery	NTZ 112 542		Z			

*Any screwdriver that fulfils torque and bit demand can be used. The matrix describes where the actual equipment is needed, marked with an X, or may be needed/option, marked with a Z.

3.2 Picture of equipments orderable from Sony Ericsson

Pictures of tools that is orderable from Sony Ericsson.

			
LZY 213 1191	LZY 213 595	KRY 101 1413	NTZ 112 459
			
NTZ 112 288	NTZ 112 302/2	NTZ 112 521	NTZ 112 542
			
NTZ 112 1070			

3.3 Equipment Provided by Other Suppliers

This is the list of equipments provided by other suppliers than Sony Ericsson

		Flash Upgrade	Manual Test	Repair
Description	Comments			
Battery	BKB 193 199/1 R1A	X	X	
- Battery Charger	Standard SonyEricsson charger applicable for K320 and W200i Note! New systemconnector on the phone!		X	
Computer	Minimum Pentium III 500 MHz 128 Mb RAM or better. At least 2USB ports	X		
Tweezers	ESD-safe			X
Dentist hook	To be used when removing the adhesives.			X
Guitar Pick	To be used when removing the front.			X
Isopropyl Alcohol	To be used when removing glue.			X
Cotton Gloves	ESD-safe			X
Zebra Printer	90xi, 90xi II or 4000 deluxe			Z
Printer Cable	Standard RS 232 serial printer cable [referred to Zebra printer manual]			Z
Hot Air Flow Repair Station, Medium	To be used when removing phone label (if needed)			Z
IR-device	To be used to make connection between the phone and the device.		X	
Bluetooth-device	To be used to make connection between the phone and the device.		X	
Hands free equipment.	To be used to verify the system connector. Applicable for K320 and W200i Note! New systemconnector on the phone!		X	
Operator SIM-card	To be used when making a landline call.		X	

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Description	Comments	Flash Upgrade	Manual Test	Repair
Barcode Scanner	The device must be able to decode code128 and 128C			Z
Ionized Air Gun or Blower	Optional, but recommended – neutralizes the static, therefore allowing dust and fine particles to be easily blown off			Z
Power supply	NOTE! Only necessary if using the Dummy Battery.	Z		
Power cables Red & Black	Minimum cross sectional area of conductor: 1.2 mm ² Maximum length: 1.5 m	Z		

4 Revision History

Rev.	Date	Changes / Comments
A	2006-10-10	First release
B	2006-12-18	Chapter 3.3 updated with Bluetooth information
C	2007-01-25	Due to system problem. No changes done on content.
D	2007-03-21	W200 phone added